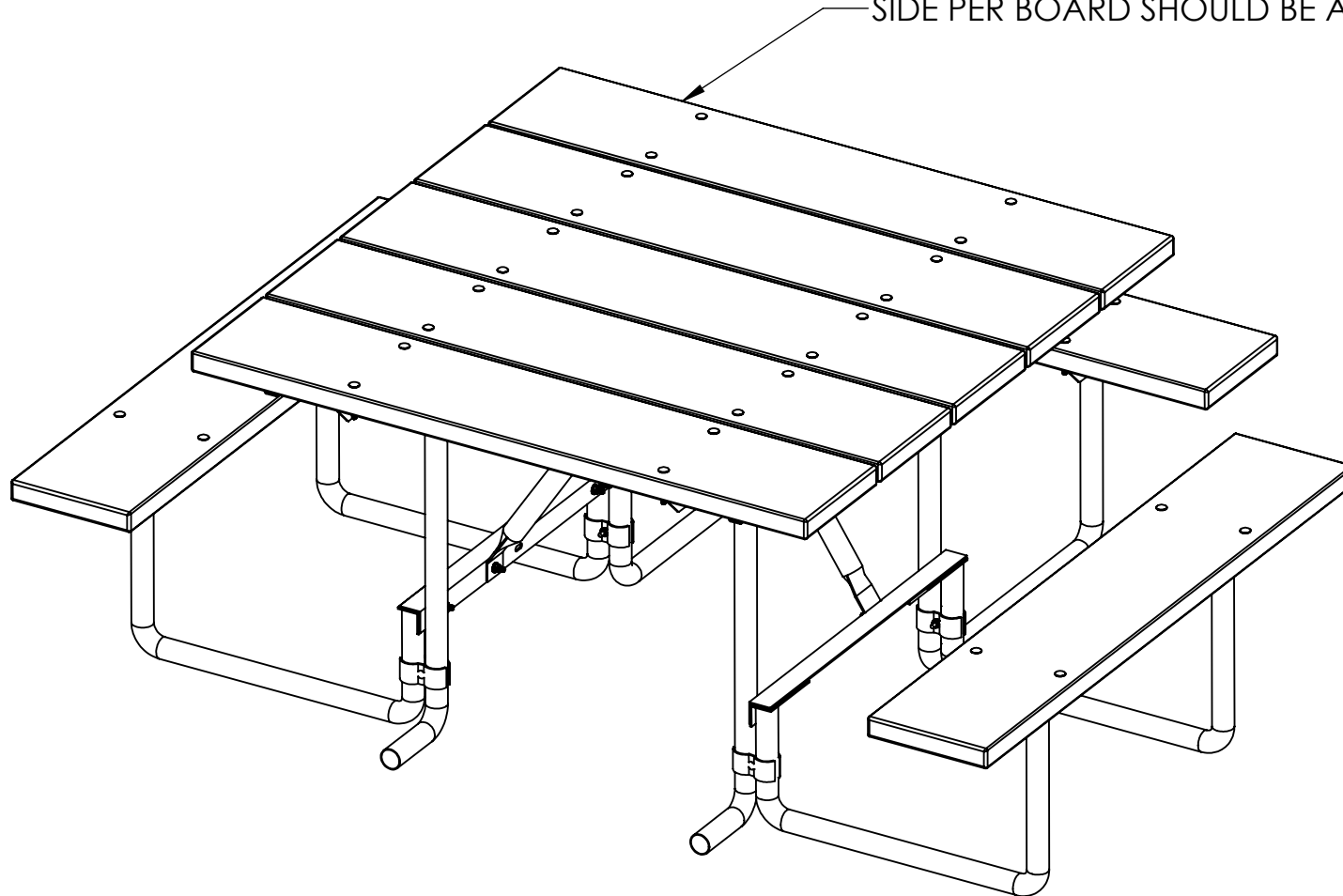


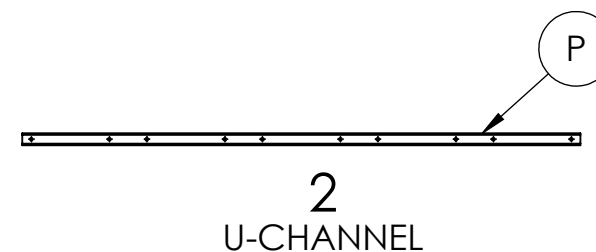
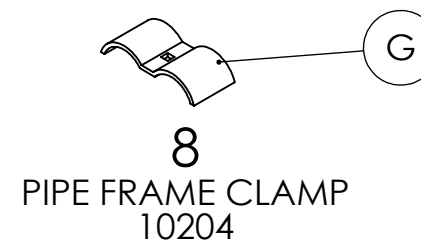
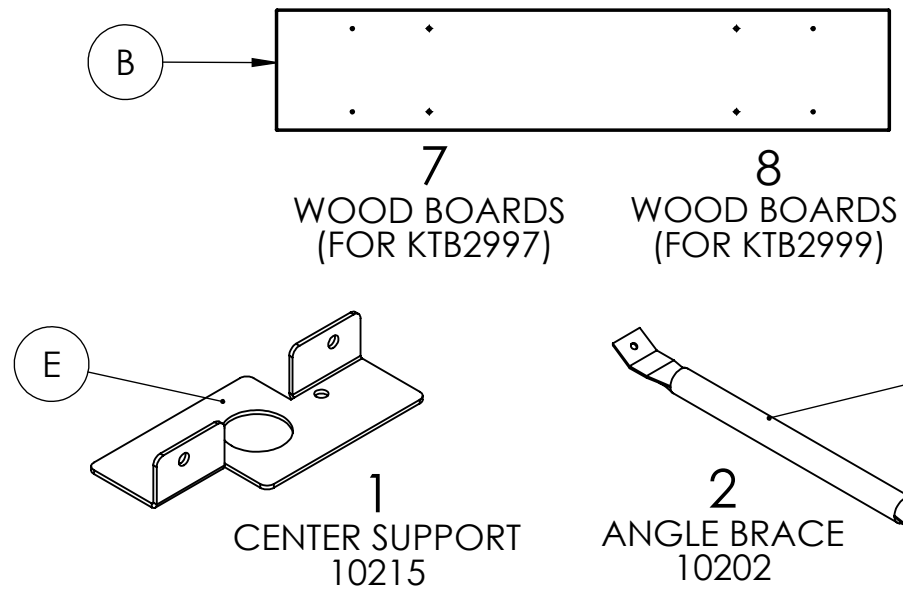
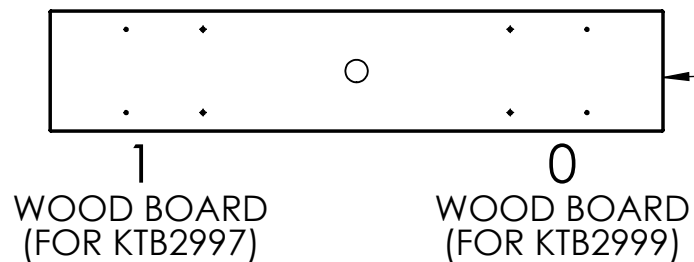
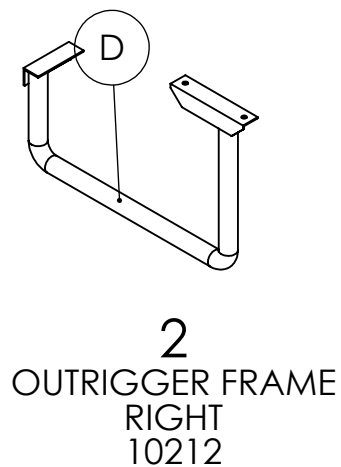
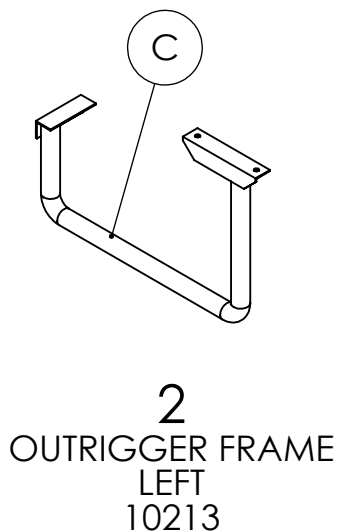
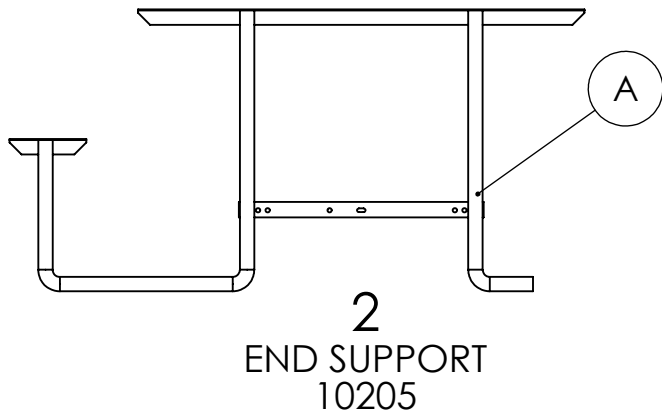
SQUARE TABLE INSTRUCTIONS KTB2997 / KTB2999

KTB2997 (WHEELCHAIR ACCESSIBLE WITH UMBRELLA HOLE)
KTB2999 (WHEELCHAIR ACCESSIBLE NO UMBRELLA HOLE)
REV. 1
11/11/24

WOODEN 2x10s, BEING A NATURAL PRODUCT, WILL HAVE SOME VARIATION IN WIDTH, BUT GENERALLY ARE 9-1/4" WIDE. MINOR CRACKS, KNOTS, AND COLOR VARIATIONS ARE NORMAL. AT LEAST ONE SIDE PER BOARD SHOULD BE ACCEPTABLE.



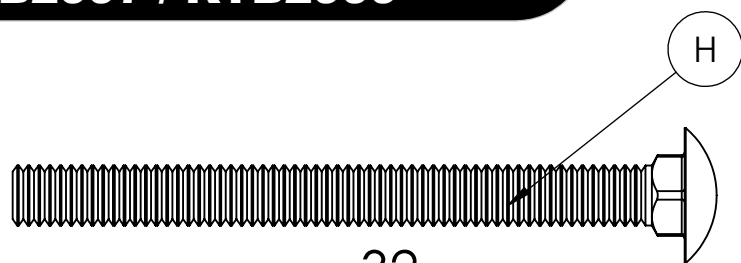
SQUARE TABLE INSTRUCTIONS KTB2997 / KTB2999



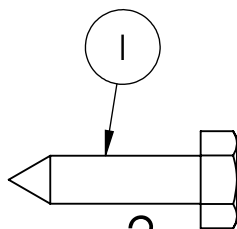
**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

2/7

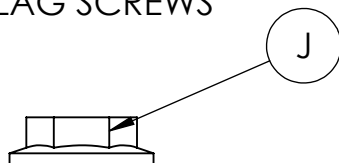
SQUARE TABLE INSTRUCTIONS KTB2997 / KTB2999



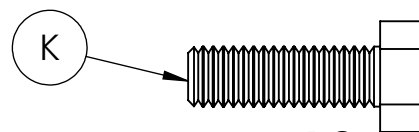
32
2-1/2" X 5/16"
CARRIAGE BOLT



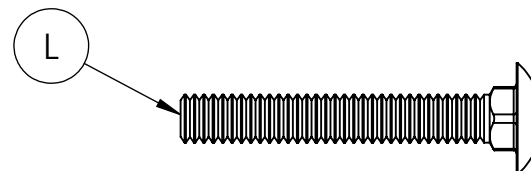
2
1-1/4" X 1/4"
LAG SCREWS



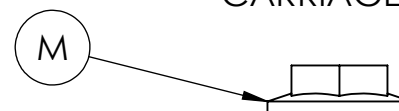
48
5/16" SERRATED
FLANGE NUTS



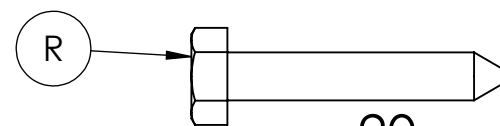
12
1" X 5/16"
HEX HEAD BOLTS



4
1-3/4" X 1/4"
CARRIAGE BOLT



4
1/4" SERRATED
FLANGE NUT



20
1/4" x 1-1/2"
LAG SCREWS

REQUIRED TOOLS (NOT INCLUDED)

POWER DRILL

#2 PHILLIPS BIT OR 3mm SOCKET

1 -1/2" WRENCH

1 - 1/2" DEEP SOCKET

1/8"- DRILL BIT (OPTIONAL)

**NOTE: IT IS IMPORTANT TO KEEP
ALL BOLTS FINGER TIGHT
DURING ASSEMBLY UNTIL
ENTIRE TABLE IS ASSEMBLED**

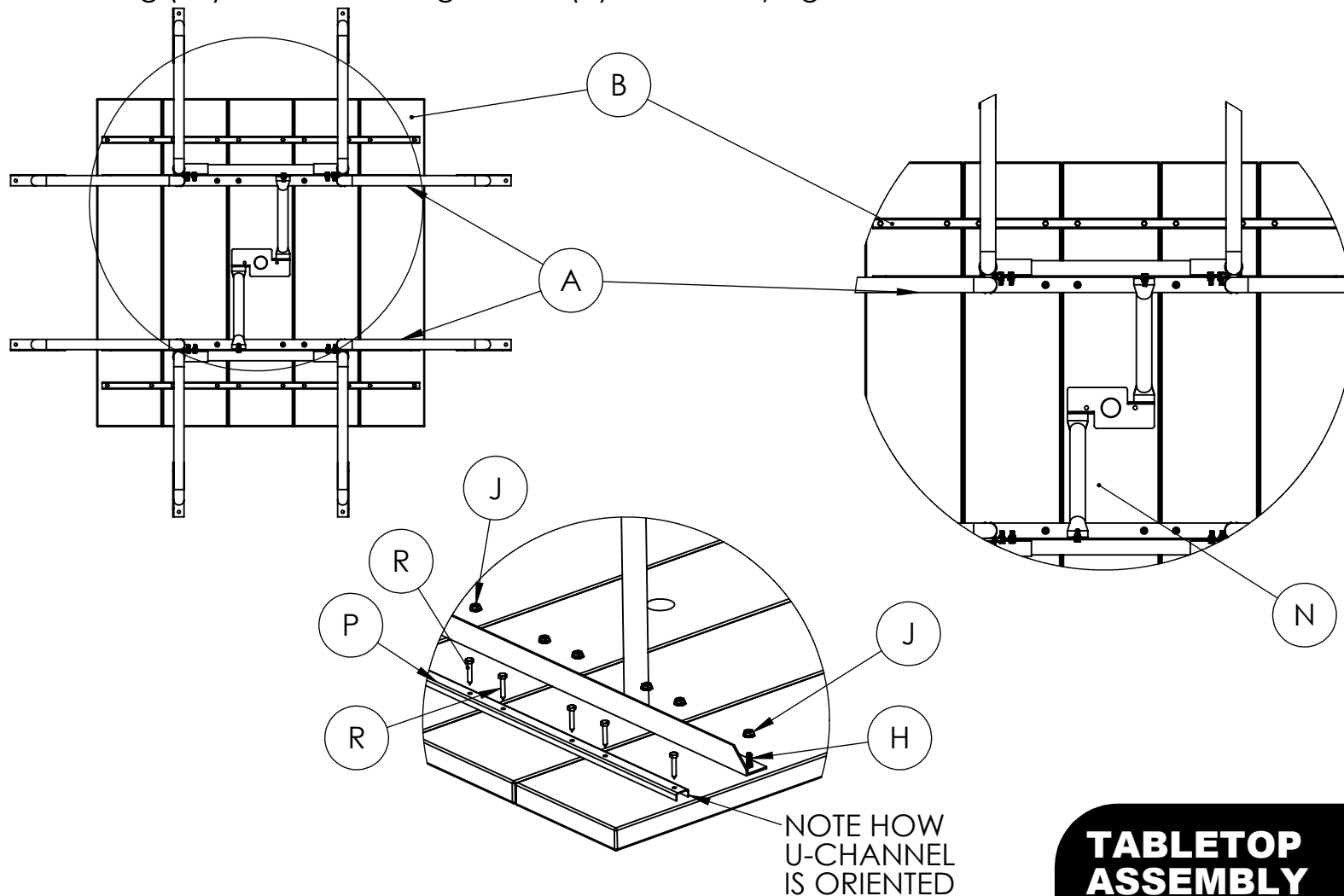
**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

3/7

SQUARE TABLE INSTRUCTIONS KTB2997 / KTB2999

STEP 1: Tabletop Assembly

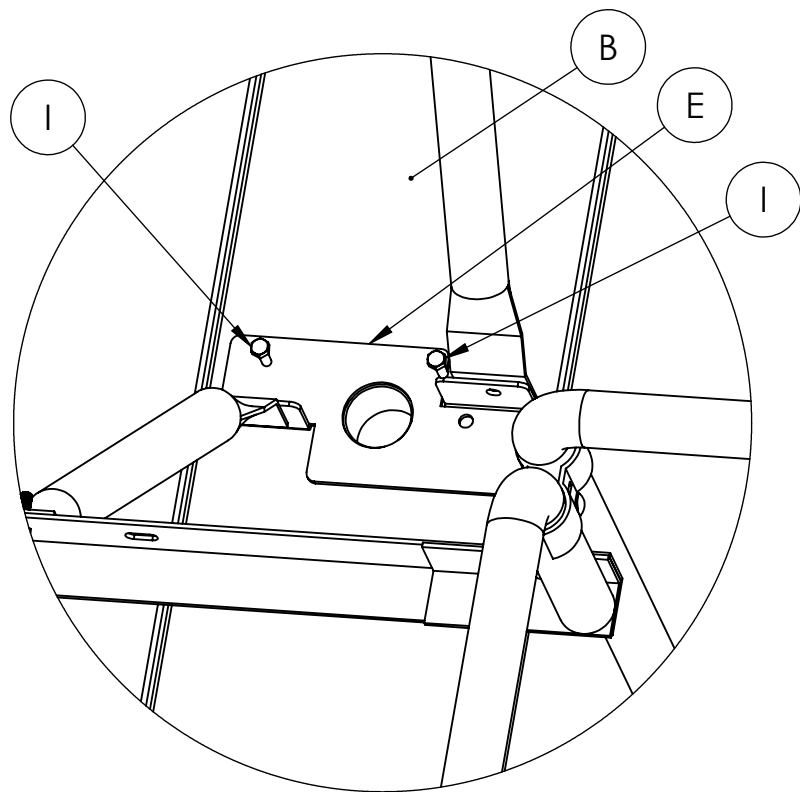
- Lay 4 boards (B) face down on a flat, clean surface (5 boards if assembling KTB2999).
- Choose the better face of the board to face down at this point.
- Place the board with the predrilled umbrella hole (N) in the center.
- Insert twenty 2-1/2" x 5/16" carriage bolts (H) thru the face of the boards (B).
- Place end supports (A) over bolts and hand tighten with 5/16" flange nuts (J).
- Place U-channels (P) 6" from each end as shown.
- Attach using (20) 1/4" x 1-1/2" lag screws (R). Don't fully tighten until the end.



SQUARE TABLE INSTRUCTIONS KTB2997 / KTB2999

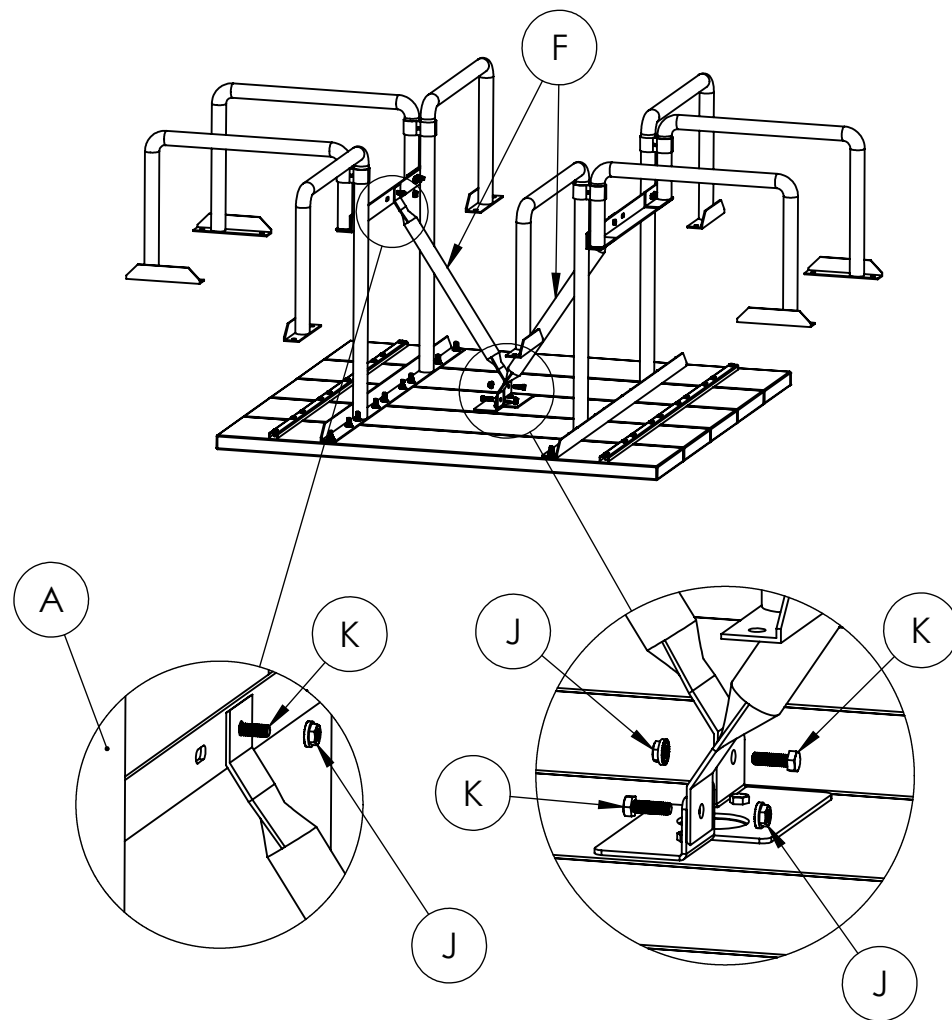
STEP 2: Mount the Center Support

- Position the center support (E) on the bottom side of the board (N) with the umbrella hole
- Align the holes in the bracket with the intersections of the web on the board
- Attach the center bracket (E) with two 1" x 1/4" lag screws (I). Predrilling an 1/8" hole about 1/2" deep makes this step easier but is not necessary. Do not overtighten screws.



STEP 3: Attach the Angle Braces

- Using two 1" x 5/16" hex bolts (K) and two 5/16" flange nuts (J), attach the angle support (F) to the center support (E) and end support (A)
 - Repeat for the opposite side
 - Keep all nuts finger tight until the assembly is complete



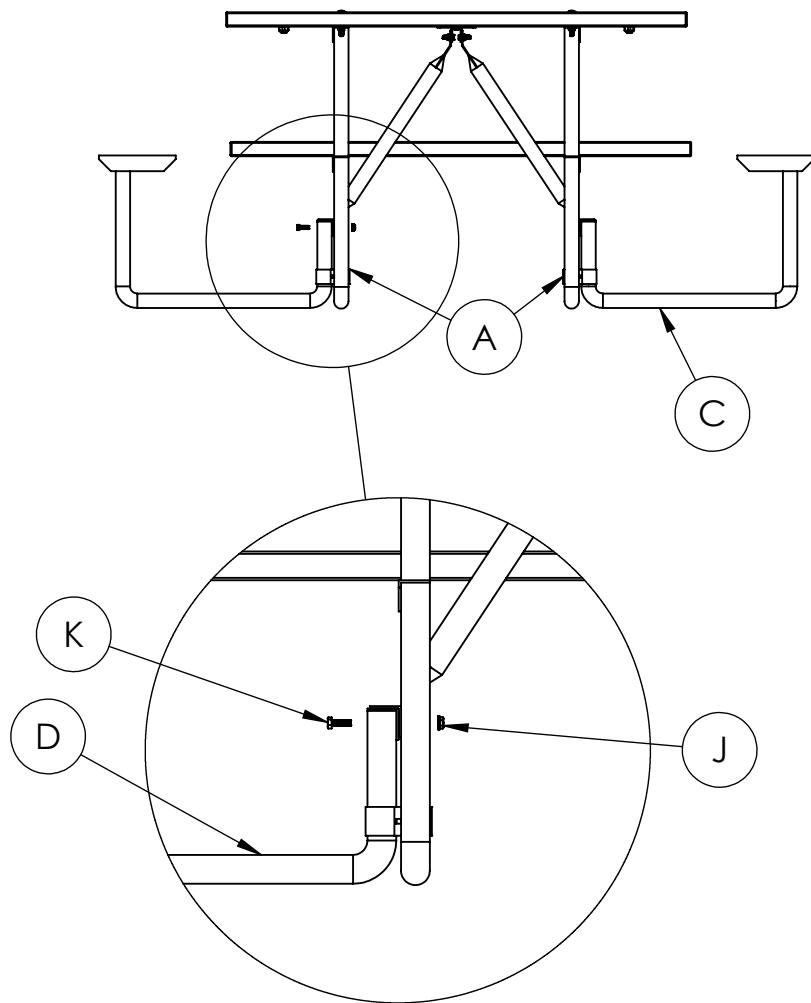
**TOP AND END
SUPPORT**

5/7

SQUARE TABLE INSTRUCTIONS KTB2997 / KTB2999

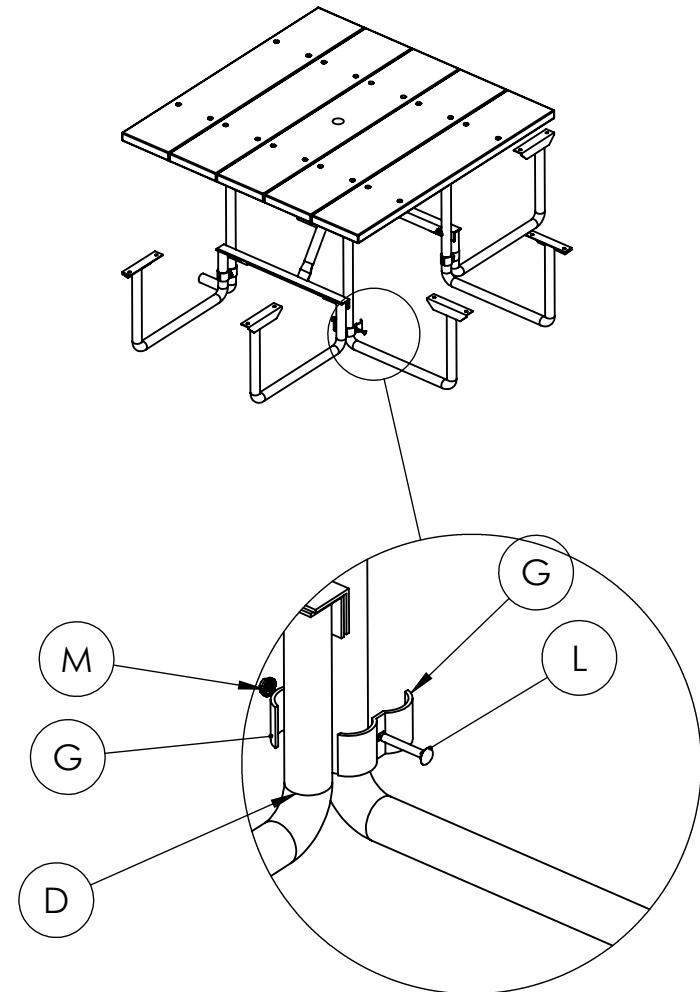
STEP 4: Attach Outriggers

- Carefully turn the table right side up
- The outrigger frames (C & D) are marked left and right
- Attach each outrigger to its appropriate side using a 5/16" x 1" hex bolt (K) and 5/16" flange nut (J)



STEP 5: Attach Pipe Frame Clamps

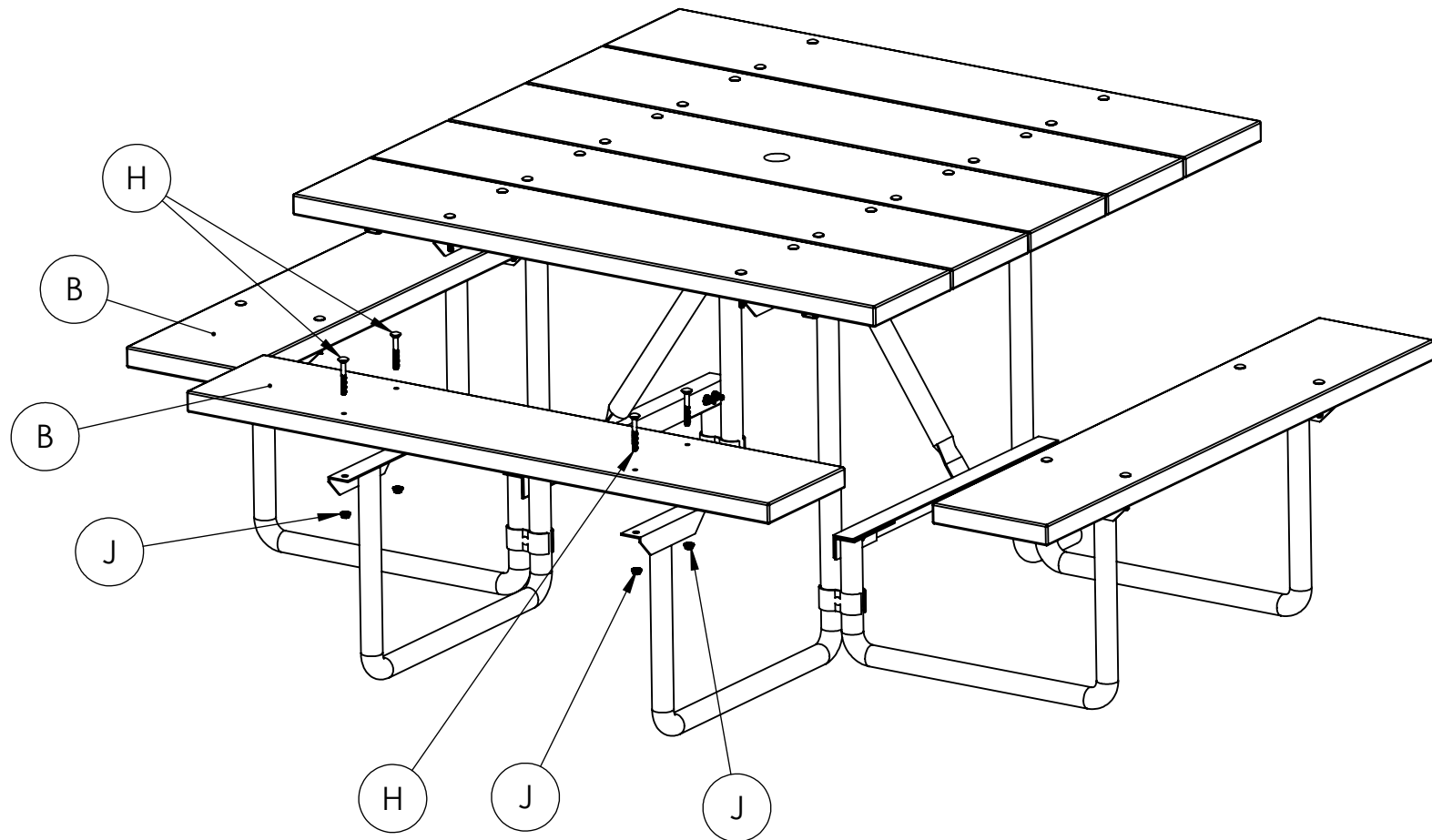
- At the base of the table, place a pipe frame clamp (G) around the end support frame (A) and the outrigger frame (C&D)
- Attach the pipe frame clamp by bolting through the center of each clamp and secure with a 1-3/4" x 1/4" carriage bolt (L) and 1/4" flange nut (M)



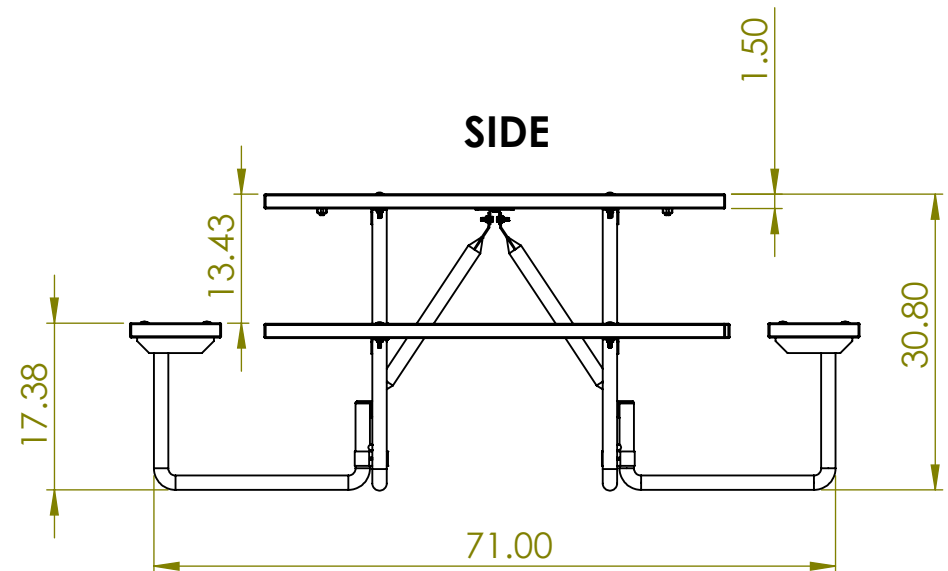
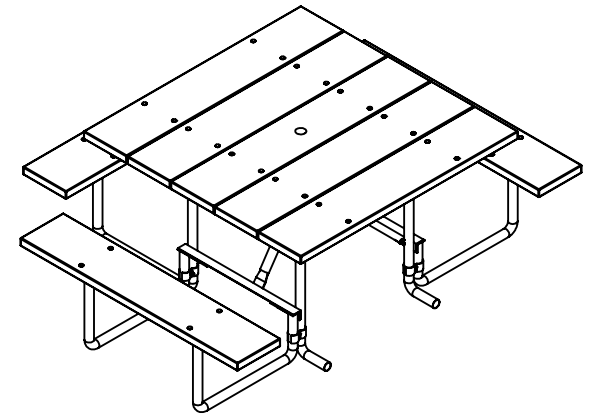
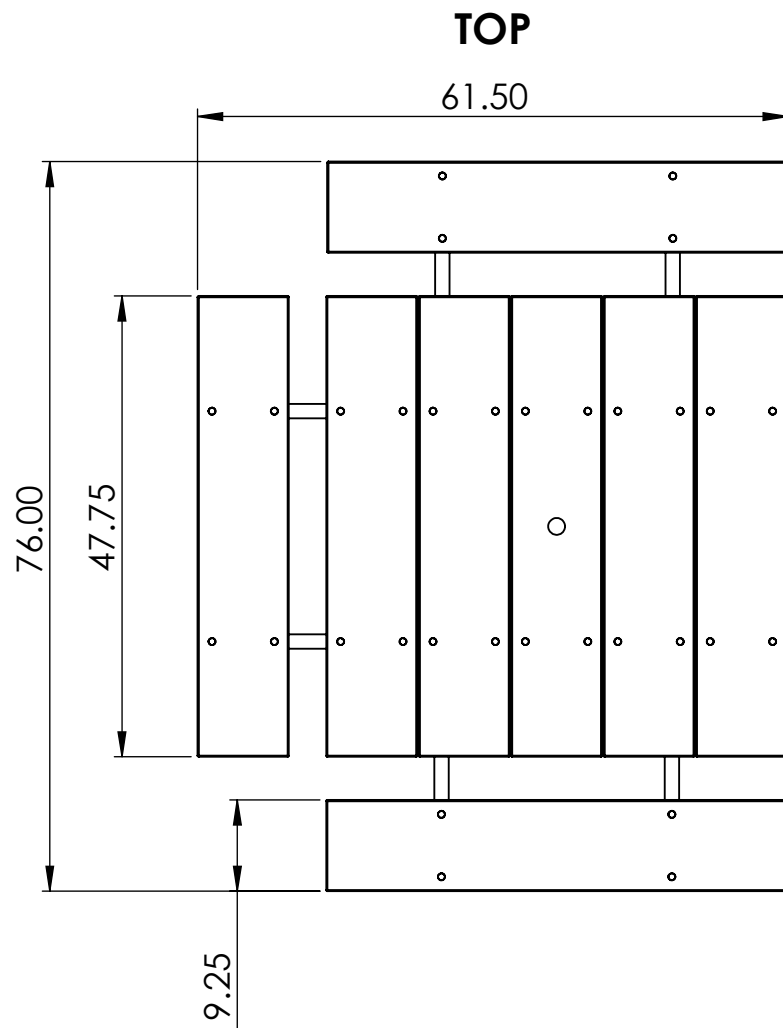
SQUARE TABLE INSTRUCTIONS KTB2997 / KTB2999

STEP 6: Attach the Seats

- Lay the remaining 3 boards (B) over the outrigger frames (C&D), choosing the better side to face up.
- Use the 2-1/2" x 5/16" carriage bolts (H) to go through the board (B) and outrigger frames (C&D)
- Fasten using the 5/16" flange nut (J)
- Repeat for each seat
- Square all parts and tighten all hardware

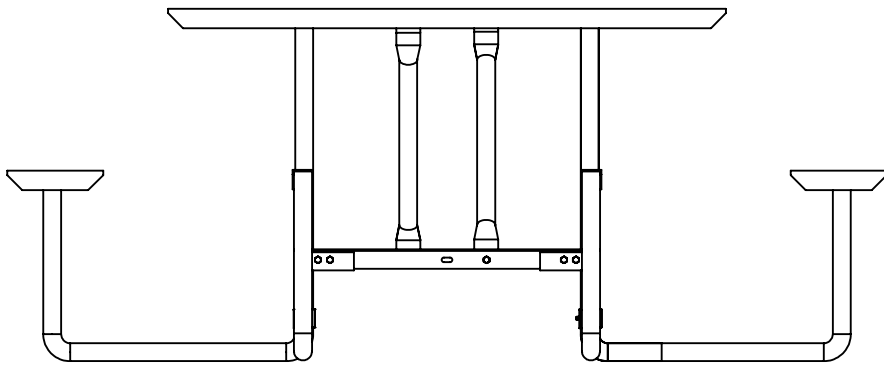


SQUARE TABLE SPECIFICATIONS KTB2997 / KTB2999

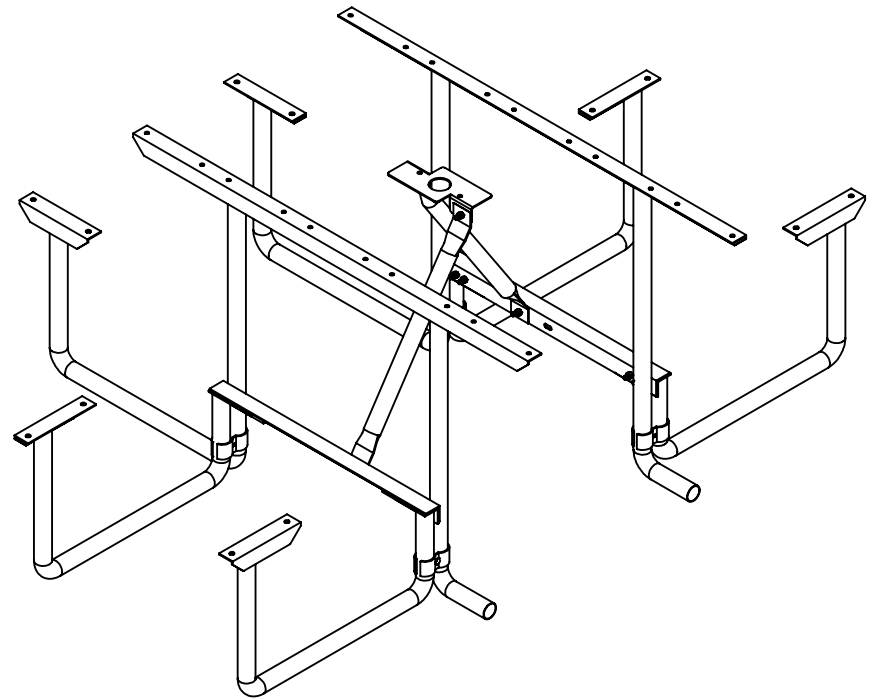


ALL DIMENSIONS ARE SHOWN IN INCHES

SQUARE TABLE SPECIFICATIONS KTB2997 / KTB2999



STEEL FRAME DETAIL



STEEL FRAME DETAIL

Plastic Boards w/ Steel Frame Square Table Picnic

END SUPPORT FRAME	1.5" OD TUBING
SEAT SUPPORT ARM	1.5" OD & 2"X2" ANGLE IRON
TABLE TOP SUPPORT	2"X2" ANGLE IRON
HARDWARE	STAINLESS STEEL
FRAME FINISH	POWDER COAT BLACK