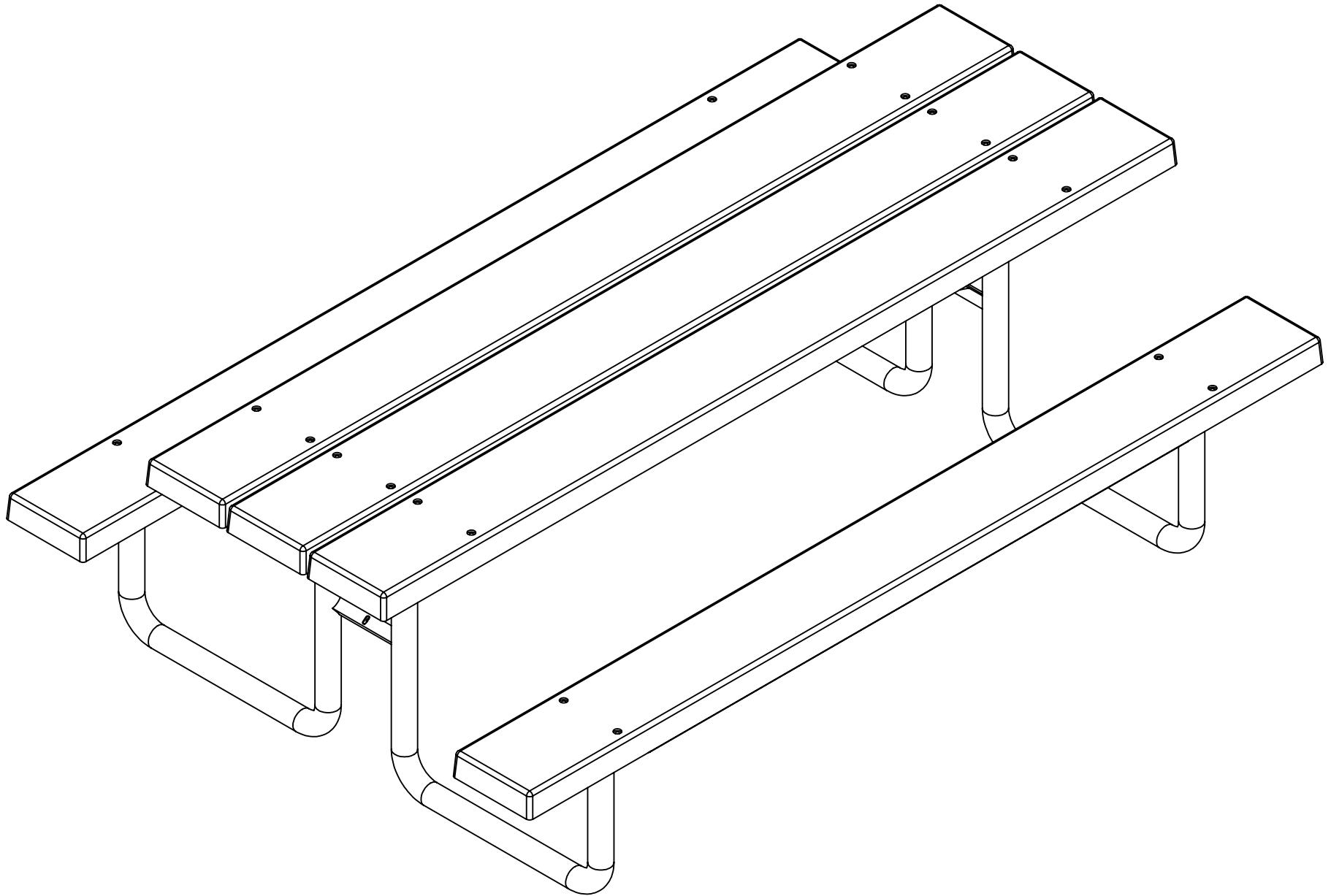
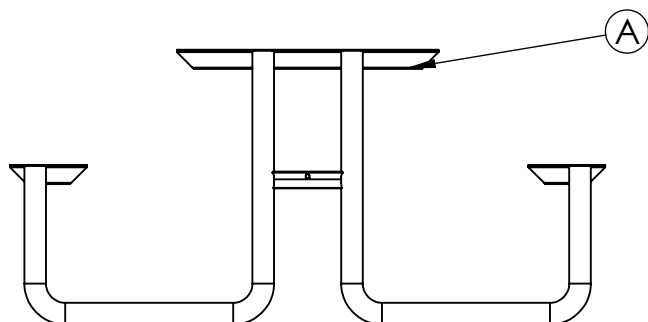


KBM1205 INSTRUCTIONS

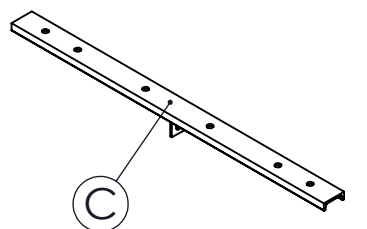
REV# 3
8/13/2020



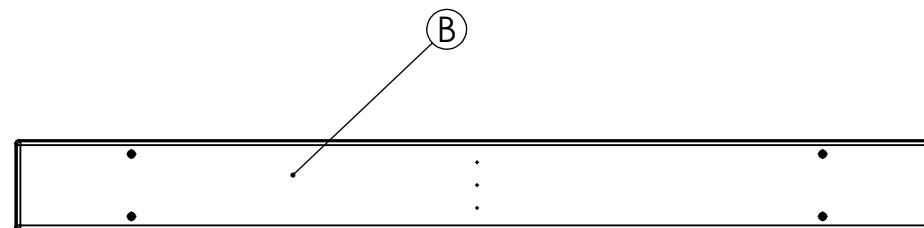
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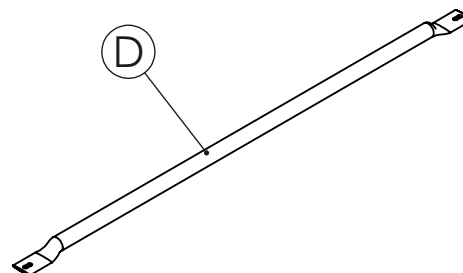
2
STEEL FRAME
10206-10218



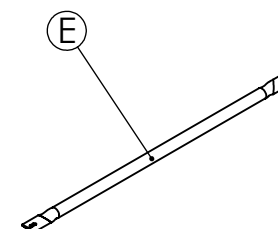
1
23" CENTER CHANNEL
10089A



5
PLASTIC BOARDS



6
TUBE SEAT AND
TOP SUPPORTS
10200-10097



2
ANGLE SUPPORT BRACE
10201-10203

REQUIRED TOOLS (NOT INCLUDED)

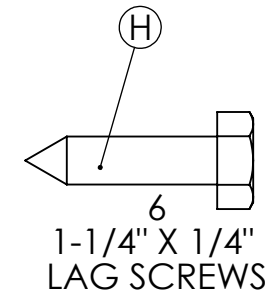
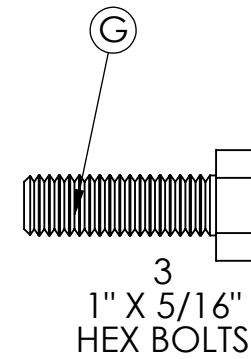
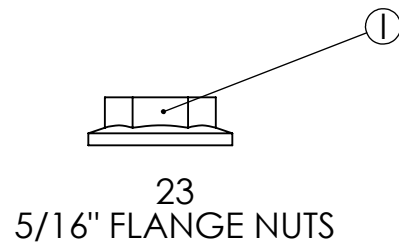
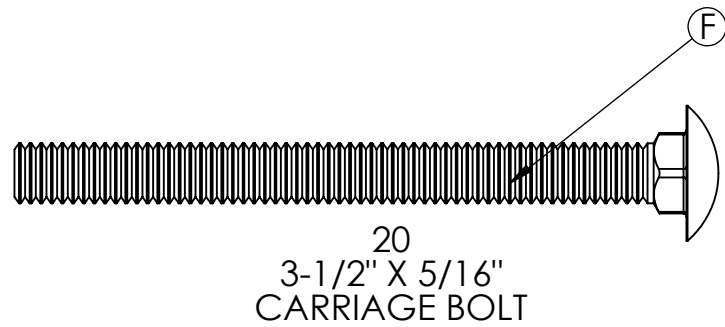
1 - 1/2" WRENCH
1 - 1/2" SOCKET
1 - 7/16" SOCKET
1- 1/8" DRILL BIT
POWER DRILL

NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED

**HARDWARE &
TOOLS REQUIRED
FOR ASSEMBLY**

2/6

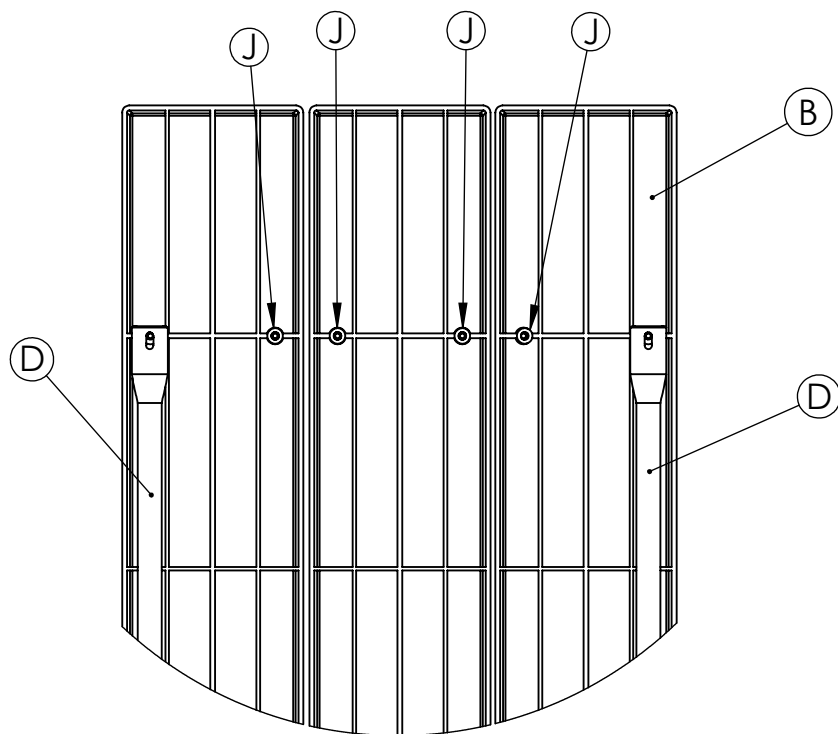
KBM1205 INSTRUCTIONS



KBM1205 INSTRUCTIONS

STEP #1 Tabletop Assembly

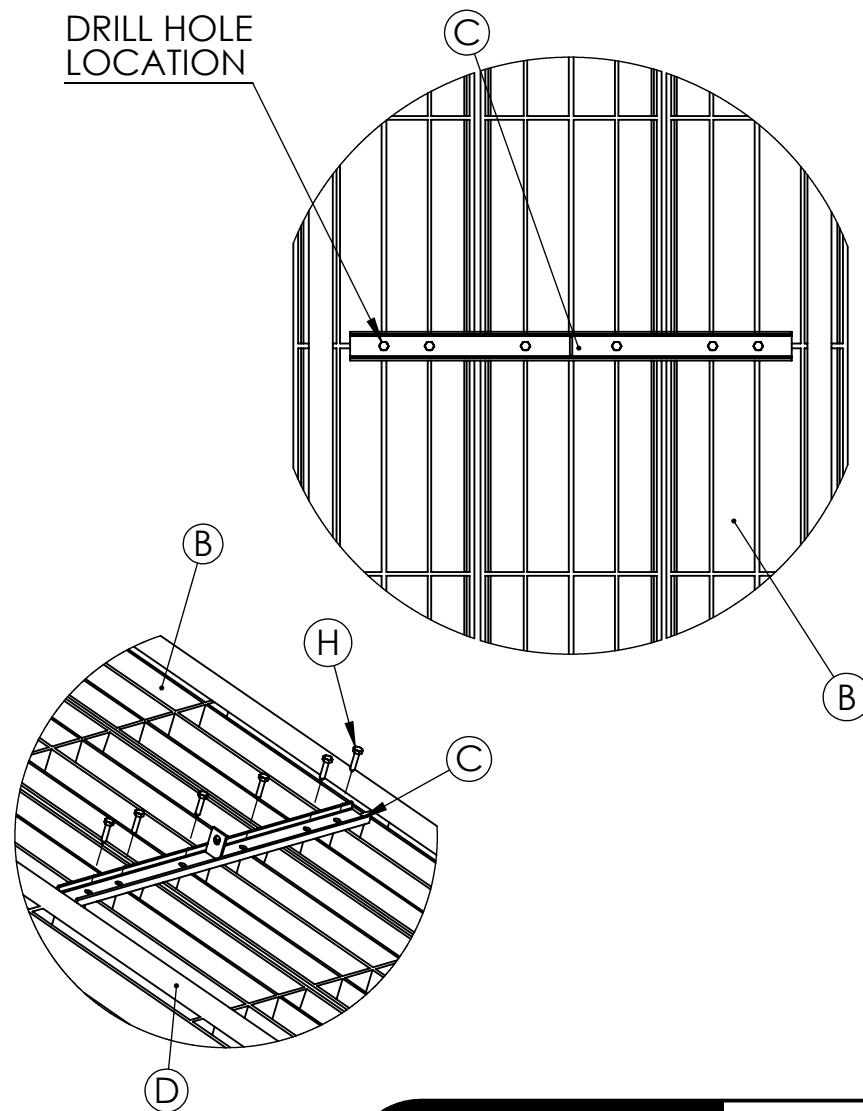
- Lay three boards (B) top side down on a flat clean surface
- Insert twelve 3-1/2" x 5/16" carriage bolts (F) into the holes from the top side so threads are showing
- Insert thick washers (J) on the 4 center bolts on each end
- Add seat tubes (D) onto the outermost bolts with tubes laying flat against boards.



STEP #2 Tabletop Assembly

- Lay the 23" center channel (C) in the center of the tabletop assembly
- Drill six additional 1/8" pilot holes 1/2" deep in the center of the cross section of the boards at the hole locations on the 23" channel
- With the six 1-1/4" x 1/4" lag screws (H), secure the 23" channel to the boards

DRILL HOLE
LOCATION



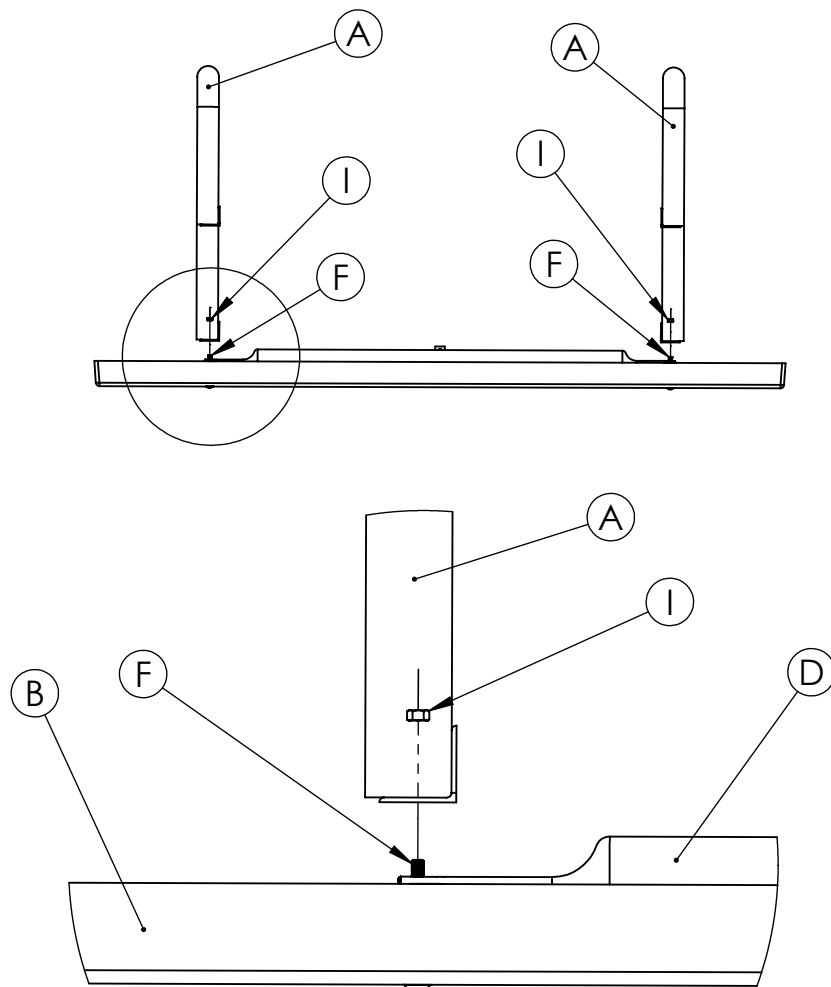
**ASSEMBLE
TABLETOP**

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KBM1205 INSTRUCTIONS

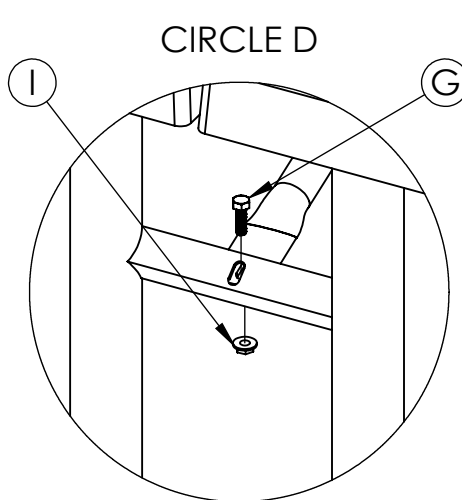
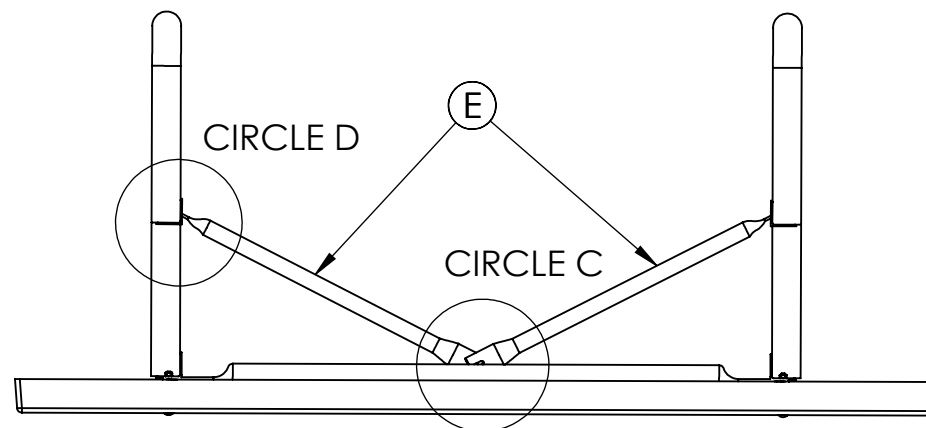
STEP #3 Installing Steel Frames

- Flip the steel frames (A) upside down and onto the tabletop assembly of boards/thick washers/ and top tube supports
- Hand tighten the steel frames onto the boards with 3-1/2" x 5/16" carriage bolts (F) and 5/16" flange nuts (I)

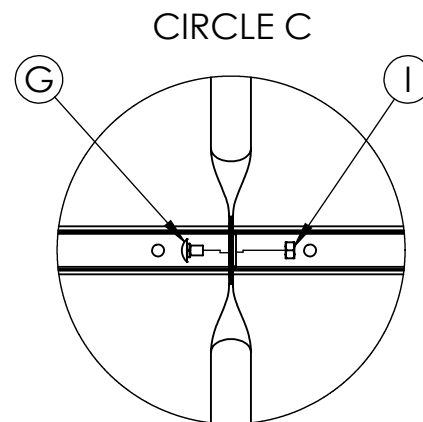


STEP #4 Installing Angle Support Brace

- Place a 5/16" x 1" hex bolt (G) through the two braces and 23" center channel then hand tighten with a flange nut (I). See CIRCLE C
- Attach the angle support braces to the steel frames with 5/16" x 1" hex bolts (G). See CIRCLE D



Angle support brace
connection to
steel frame

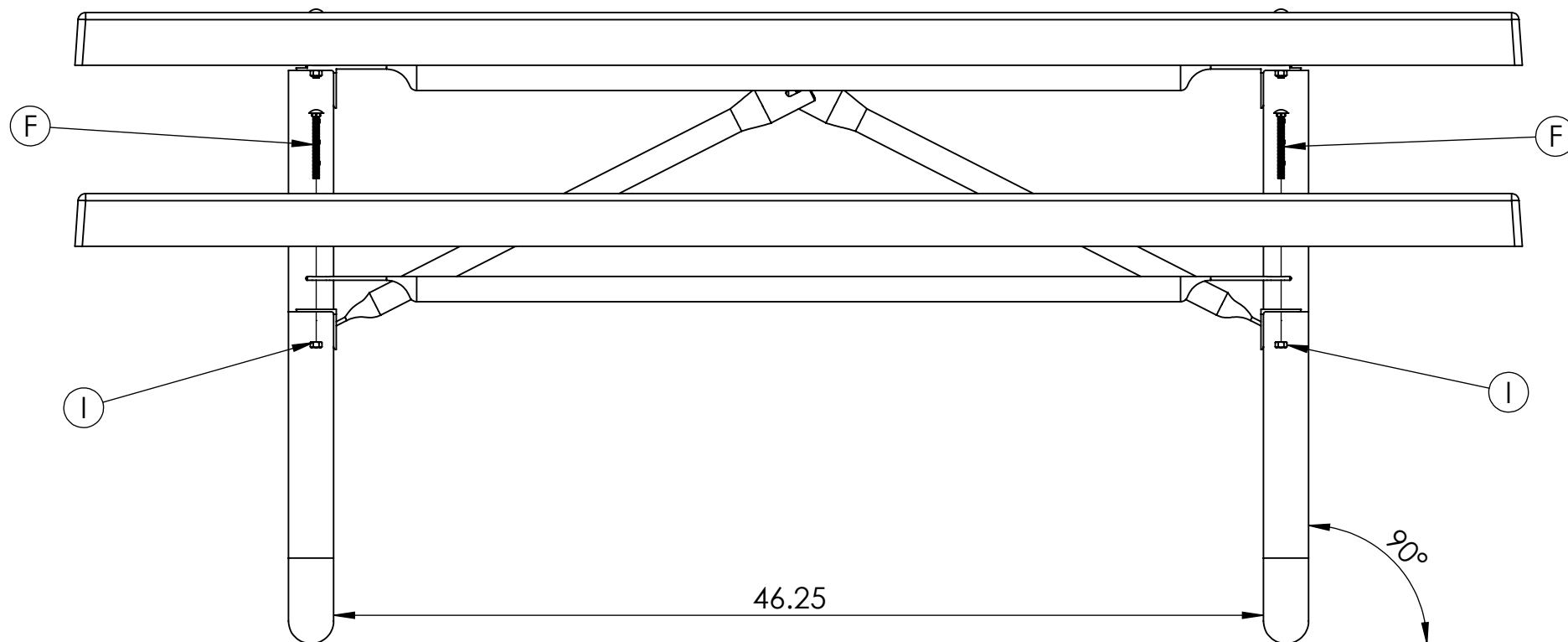


Angle support brace
connection to
center channel

KBM1205 INSTRUCTIONS

STEP #5 Installing Seats

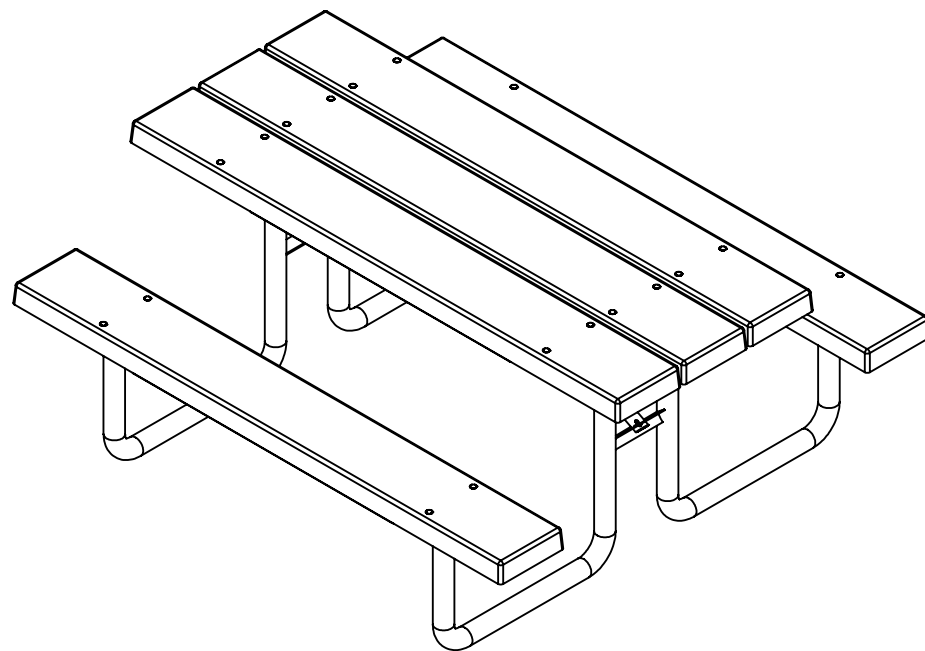
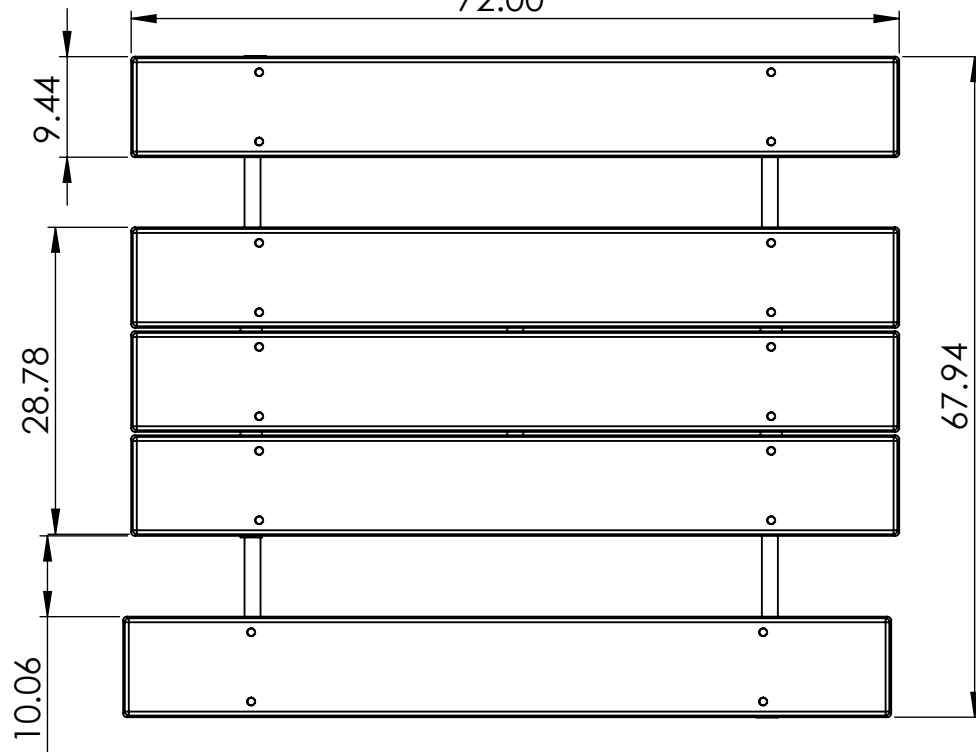
- With two people, carefully flip the table over
- Place two seat supports over the two steel flanges located over the seats
- Place a board over the seat tube supports. Align the holes of the board with the steel flange
- Place a 5/16" x 3-1/2" carriage bolt (F) through the holes on the board, through the seat support, then through the steel flanges and secure with 5/16" flange nut (I).
- Repeat this step on the opposite seat area.
- Assure table legs are square and plastic boards are aligned with each other and tighten all bolts and nuts.



KBM1205 SPECIFICATIONS

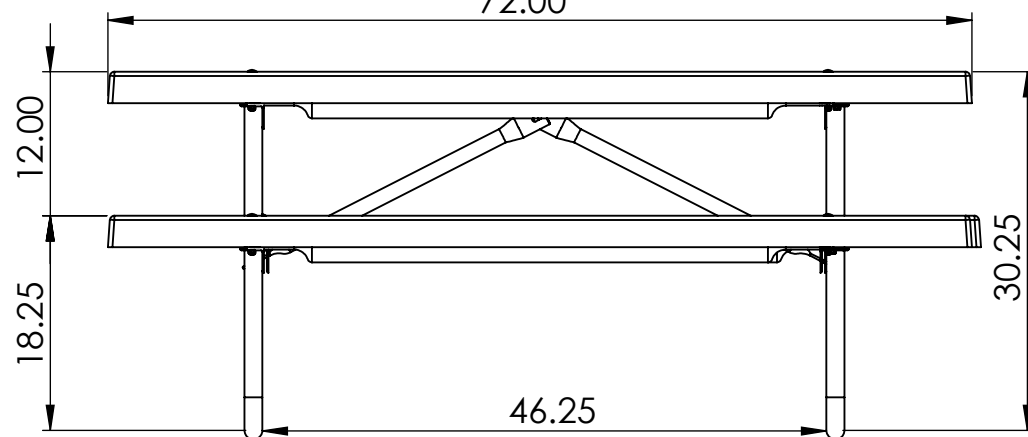
TOP

72.00



SIDE

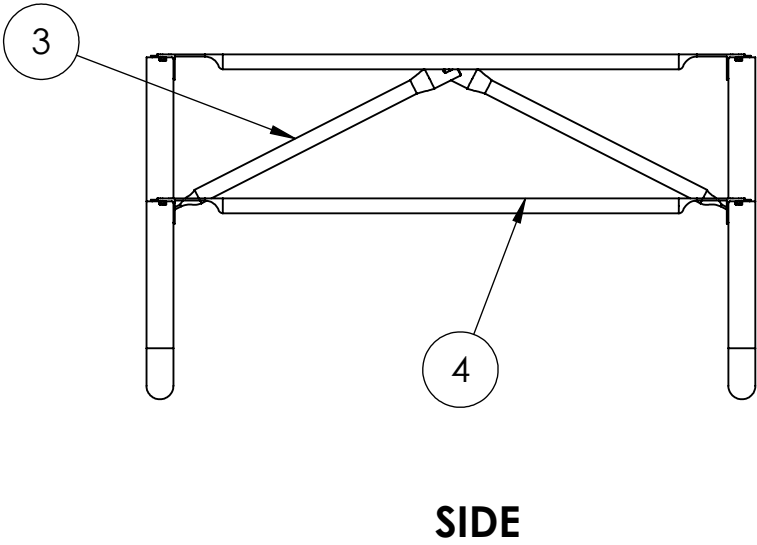
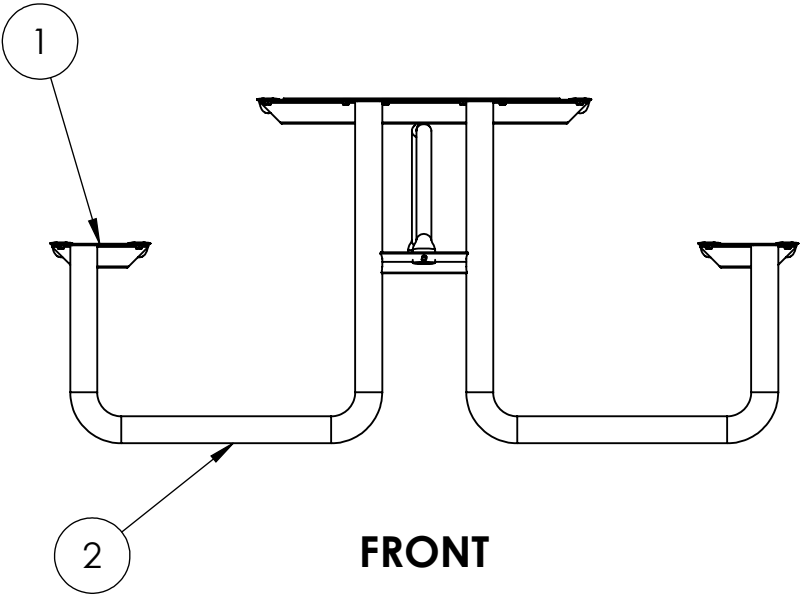
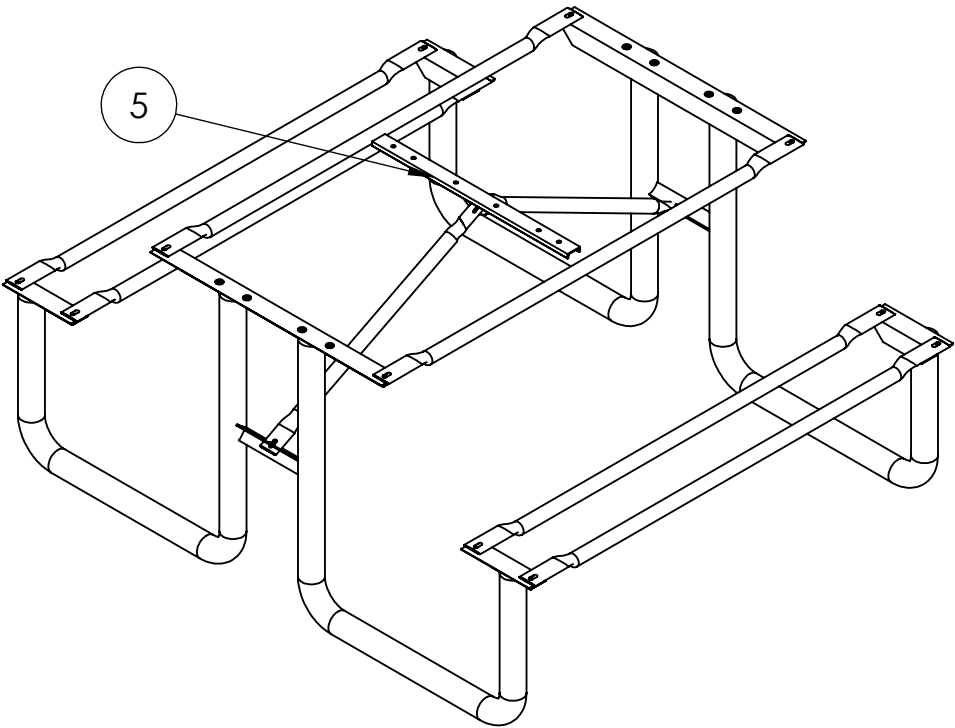
72.00



ALL DIMENSIONS ARE SHOWN IN INCHES
UNLESS OTHERWISE NOTED

KBM1205
SPECIFICATIONS

ITEM NUMBER	QTY.	DESCRIPTION
1	6	1.5"X1.5" STEEL ANGLE
2	2	1.5" OD STEEL TUBE
3	2	16 GAUGE 1.25" STEEL TUBE
4	6	16 GUAGE 1.25" STEEL TUBE
5	1	1"X.5" STEEL CHANNEL



MATERIALS: POWDER COATED STEEL, RECYCLED PLASTIC