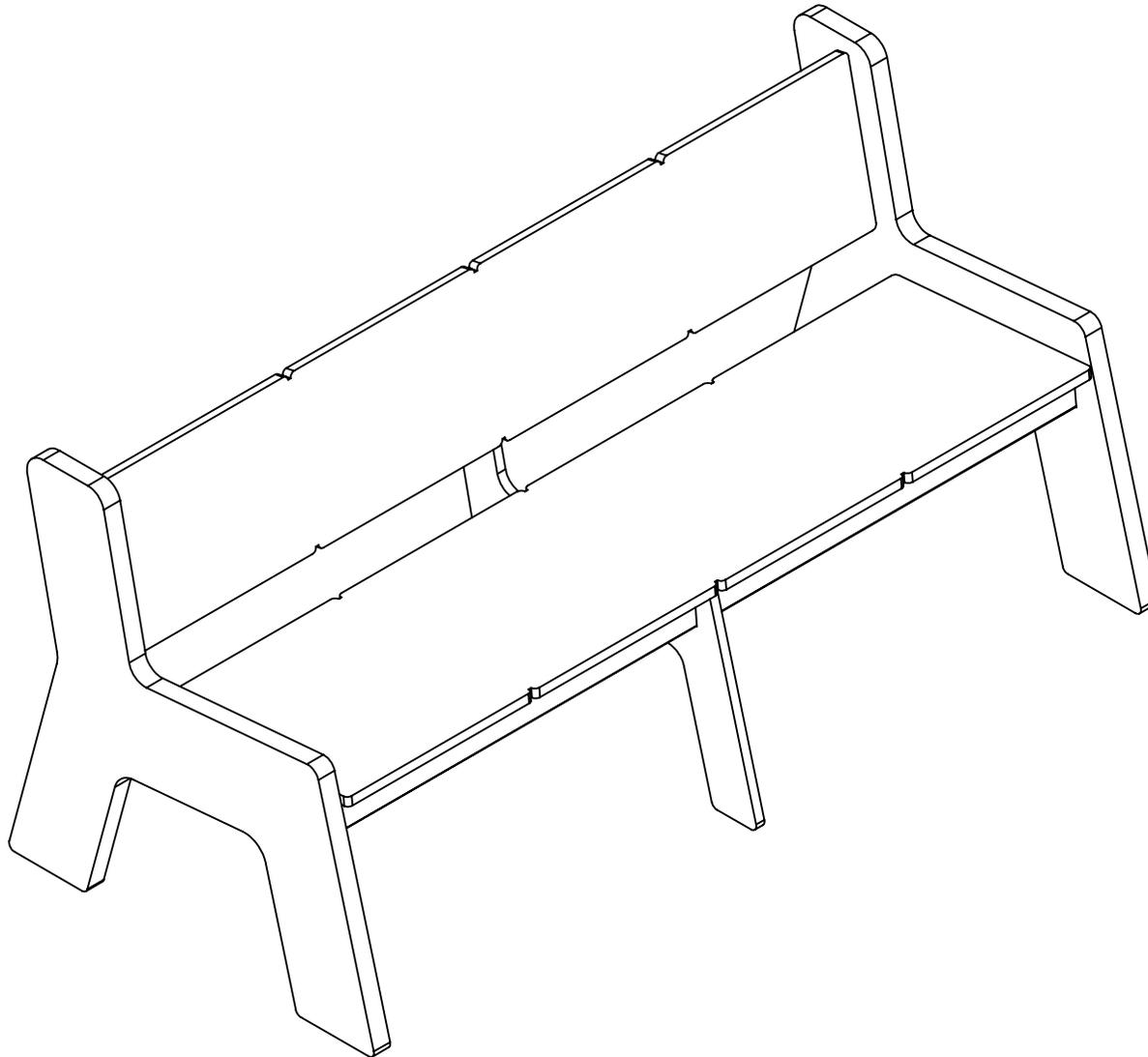
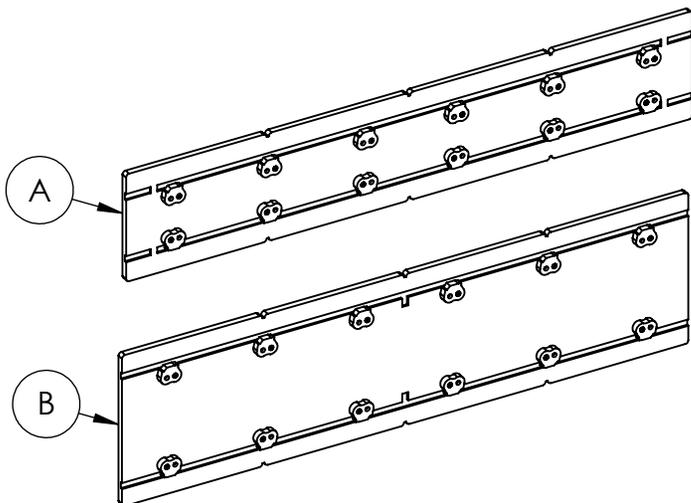


PINNACLE 6 FT BENCH

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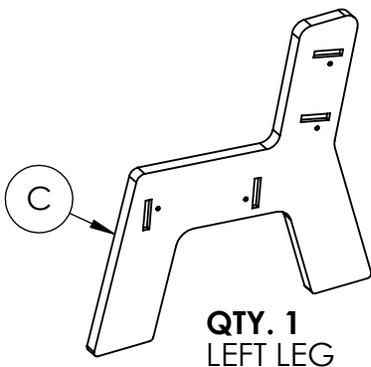


PINNACLE 6 FT BENCH

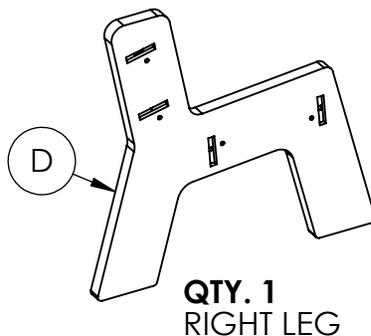


QTY. 1
BACK SUBASSEMBLY

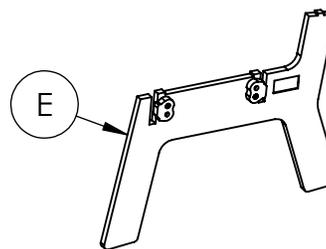
QTY. 1
SEAT SUBASSEMBLY



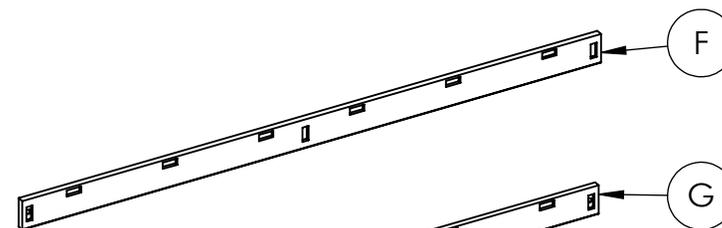
QTY. 1
LEFT LEG



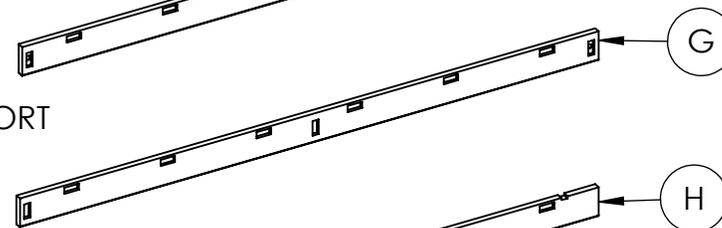
QTY. 1
RIGHT LEG



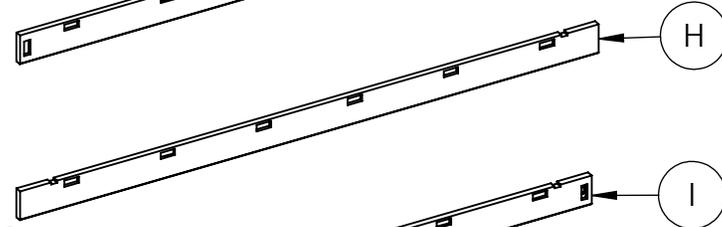
QTY. 1
CENTER LEG
SUBASSEMBLY



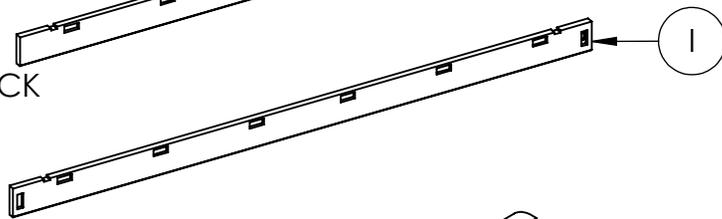
QTY. 1
FORWARD
SEAT SUPPORT



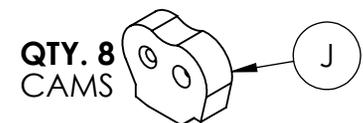
QTY. 1
REAR SEAT
SUPPORT



QTY. 1
LOWER BACK
SUPPORT



QTY. 1
UPPER BACK
SUPPORT



QTY. 8
CAMS



QTY. 8
FLATHEAD
SCREWS



QTY. 34
FLATHEAD
DECK
SCREWS

**REQUIRED TOOLS
(NOT INCLUDED)**
1 - 6mm ALLEN WRENCH

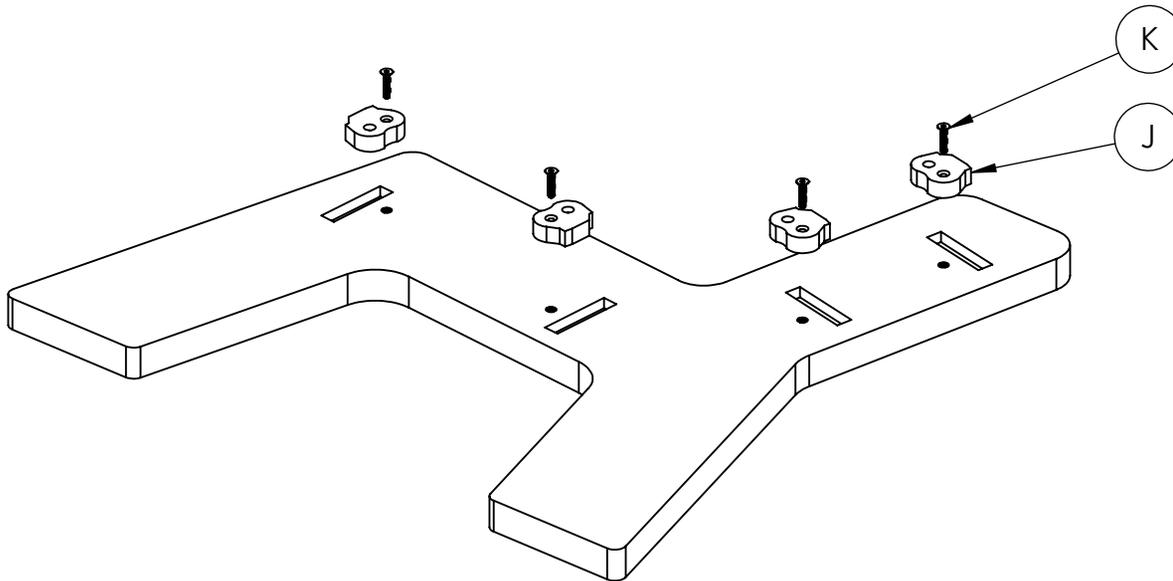
**NOTE: IT IS IMPORTANT TO KEEP
ALL BOLTS FINGER TIGHT
DURING ASSEMBLY UNTIL ENTIRE
BENCH IS ASSEMBLED**

**PARTS & TOOLS
REQUIRED FOR
ASSEMBLY**

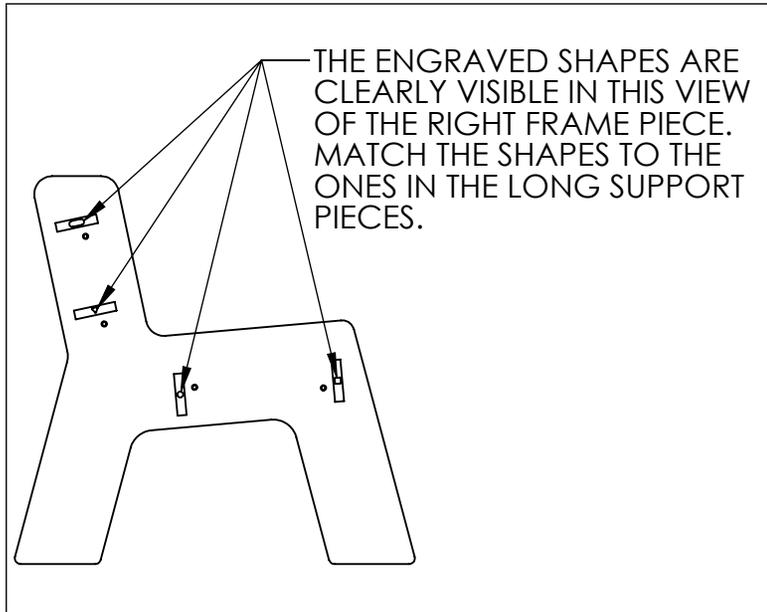
PINNACLE 6 FT BENCH

STEP ONE: LAY LEFT LEG (C) ON A CLEAN SMOOTH SURFACE. ATTACH 4 CAMS (J) WITH FLATHEAD SCREWS (K). SNUG DOWN EACH FLATHEAD SCREW INTO THE LARGER COUNTERSUNK HOLE. DO NOT OVER TIGHTEN. CAMS SHOULD STILL ROTATE FREELY AT THIS STEP. DO NOT USE POWER TOOLS.

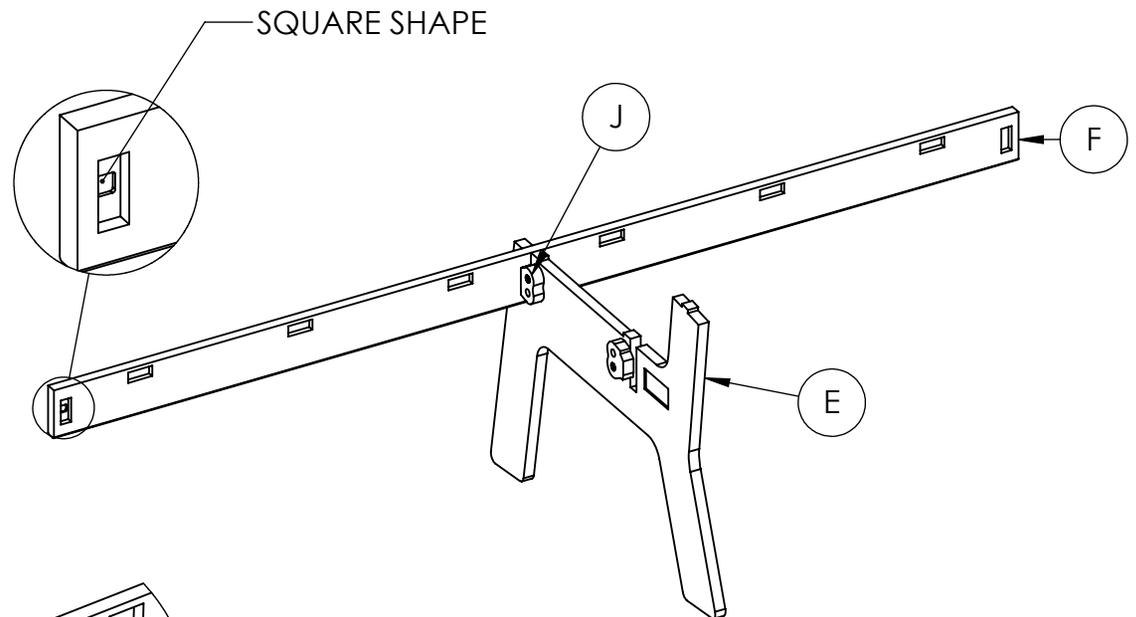
REPEAT PROCESS ON THE RIGHT LEG (D).



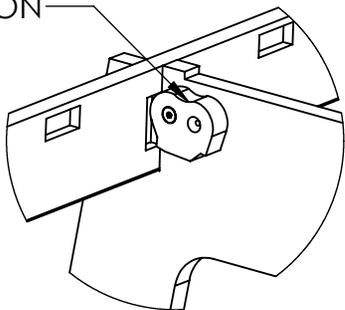
PINNACLE 6 FT BENCH



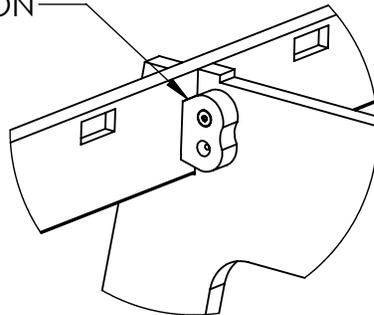
STEP TWO: ROTATE THE CAM (J) CLOCKWISE INTO THE CENTER RECTANGULAR CUTOUT TO LOCK IT IN PLACE. (REFER TO THE DIAGRAMS AT THE BOTTOM OF THE PAGE). SNUG THE CAM DOWN WITH ALLEN WRENCH.



CAM SHOWN IN "UNLOCKED" POSITION

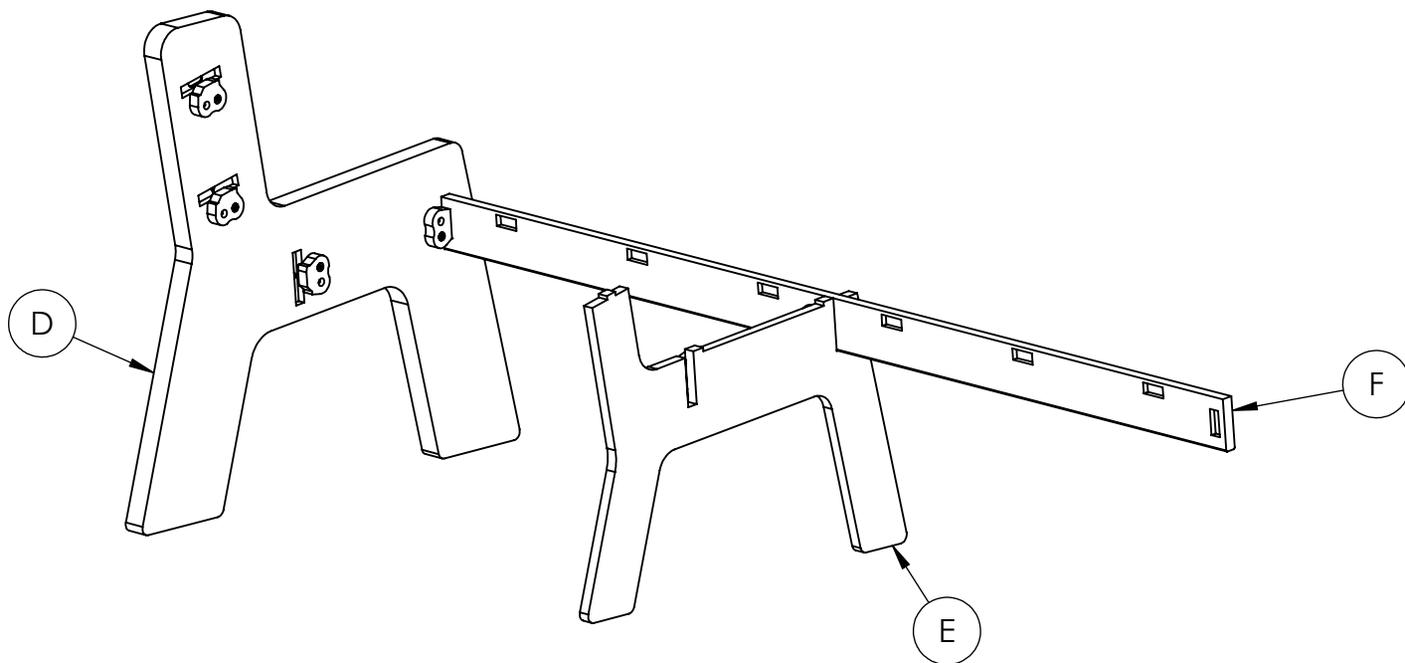


CAM SHOWN IN "LOCKED" POSITION



PINNACLE 6 FT BENCH

STEP THREE: HOLD THE RIGHT LEG (D) UPRIGHT AS SHOWN. INSERT THE END OF ITEM (F) INTO THE FORWARD CUTOUT, MATCHING UP THE ENGRAVED '**SQUARE**' SHAPES'. CAMS CAN BE SLIGHTLY LOOSENED TO HELP THEM ROTATE INTO PLACE. ONCE CAM IS FULLY SEATED IN THE CUTOUT, SNUG THE SCREW DOWN BUT DON'T TIGHTEN FULLY.

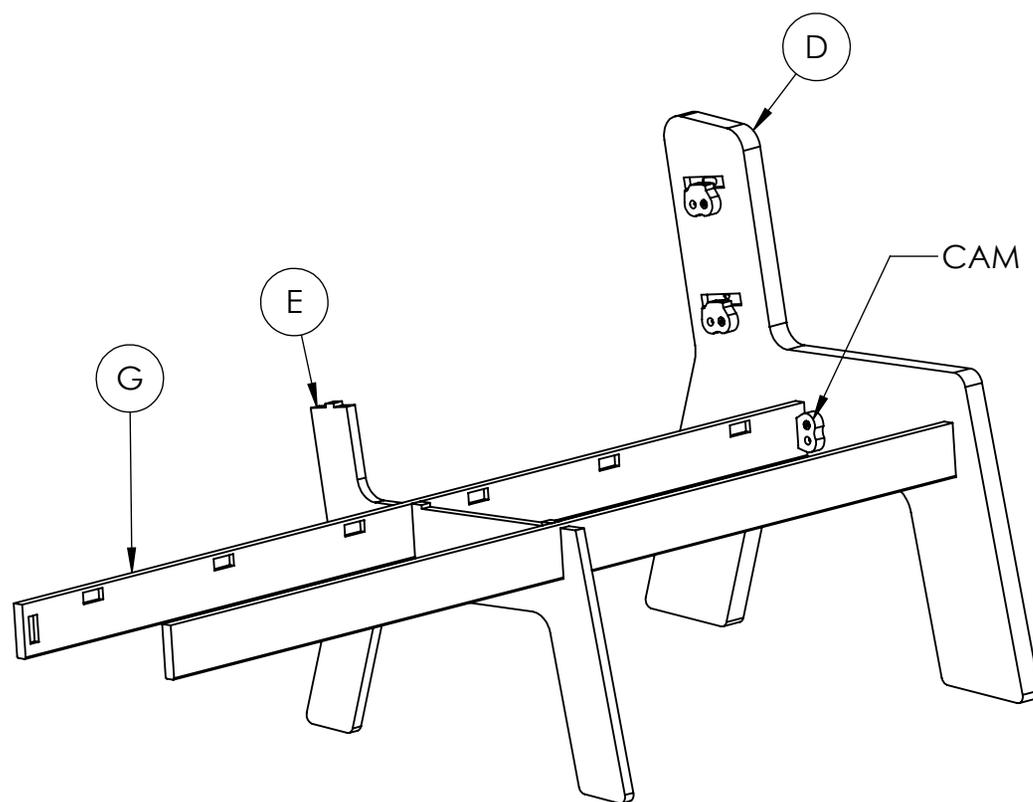


**ATTACH RIGHT
LEG**

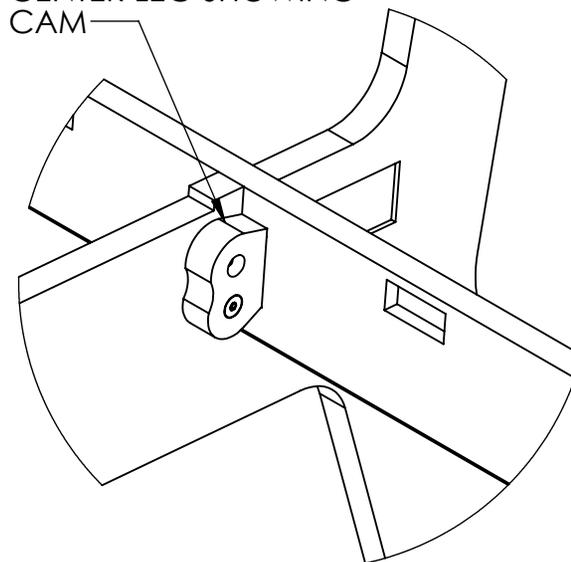
5/11

PINNACLE 6 FT BENCH

STEP FOUR: INSERT THE REAR SEAT SUPPORT (G) INTO THE CUTOUT IN THE RIGHT LEG (D) AND THE REAR NOTCH OF THE CENTER LEG (E). THE ENGRAVED 'CIRCLE SHAPES' WILL MATCH UP IN THE CUTOUTS OF PARTS (G) AND (D). WHEN FULLY SEATED INTO THE CUTOUTS, ROTATE THE CAMS CLOCKWISE TO LOCK IN PLACE. SNUG THE SCREWS DOWN.



REVERSE ANGLE OF
CENTER LEG SHOWING
CAM

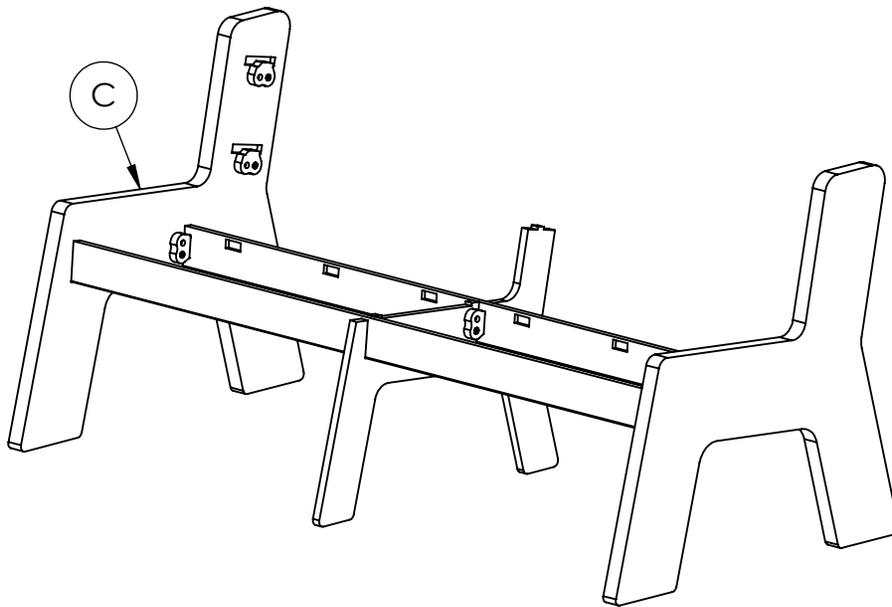


**ATTACH REAR
SEAT SUPPORT**

6/11

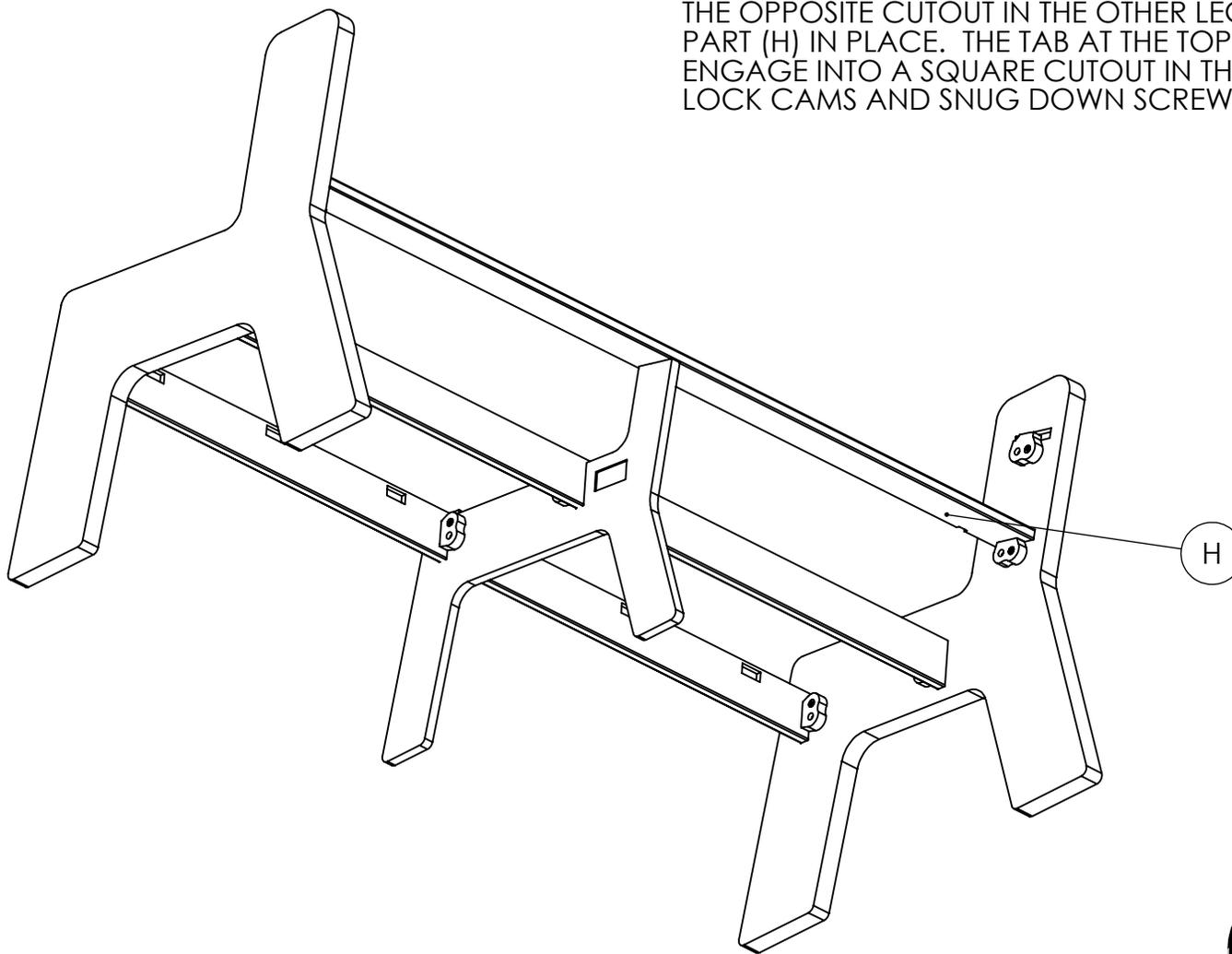
PINNACLE 6 FT BENCH

STEP FIVE: STAND UP LEFT LEG (C) IN PLACE AS SHOWN. SLIDE BOTH SEAT SUPPORTS INTO RECTANGULAR CUTOUTS IN LEG. ROTATE BOTH CAMS INTO CUTOUTS TO LOCK IN PLACE. SNUG THE SCREWS DOWN AFTER CAMS ARE FULLY SEATED.



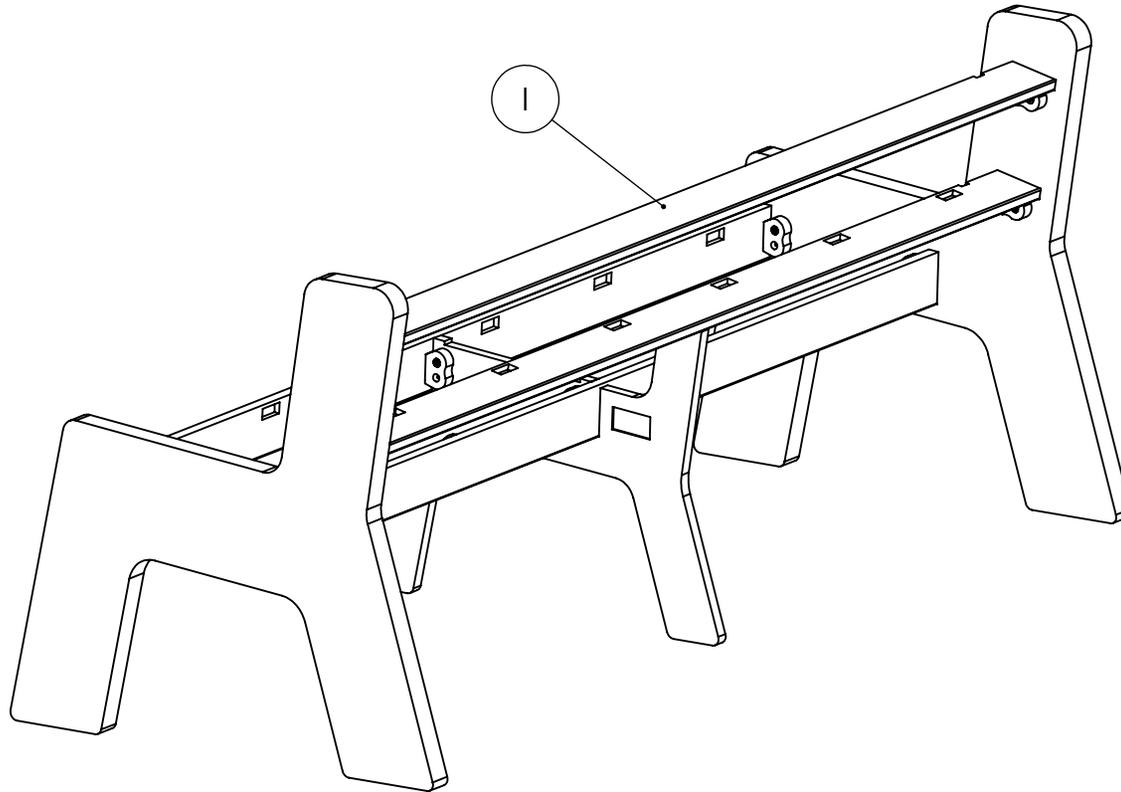
PINNACLE 6 FT BENCH

STEP SIX: PROPERLY IDENTIFY ITEM (H). IT WILL HAVE THE ENGRAVED 'TRIANGLE SHAPE' IN THE END CUTOUT. STANDING IN BACK OF THE BENCH, SLIDE ONE END OF THE LONG SUPPORT PIECE INTO IT'S CUTOUT IN THE LEG PIECE. IT DOESN'T MATTER WHICH END GOES IN FIRST. PULL UP IN THE MIDDLE OF THE SUPPORT PIECE WHILE HOLDING THE FREE END DOWNWARD. THIS WILL ALLOW THE FREE END TO SLIP INTO THE OPPOSITE CUTOUT IN THE OTHER LEG. ROTATE THE CAMS TO LOCK PART (H) IN PLACE. THE TAB AT THE TOP OF THE CENTER LEG SHOULD ENGAGE INTO A SQUARE CUTOUT IN THE BOTTOM FACE OF PART (H). LOCK CAMS AND SNUG DOWN SCREWS.



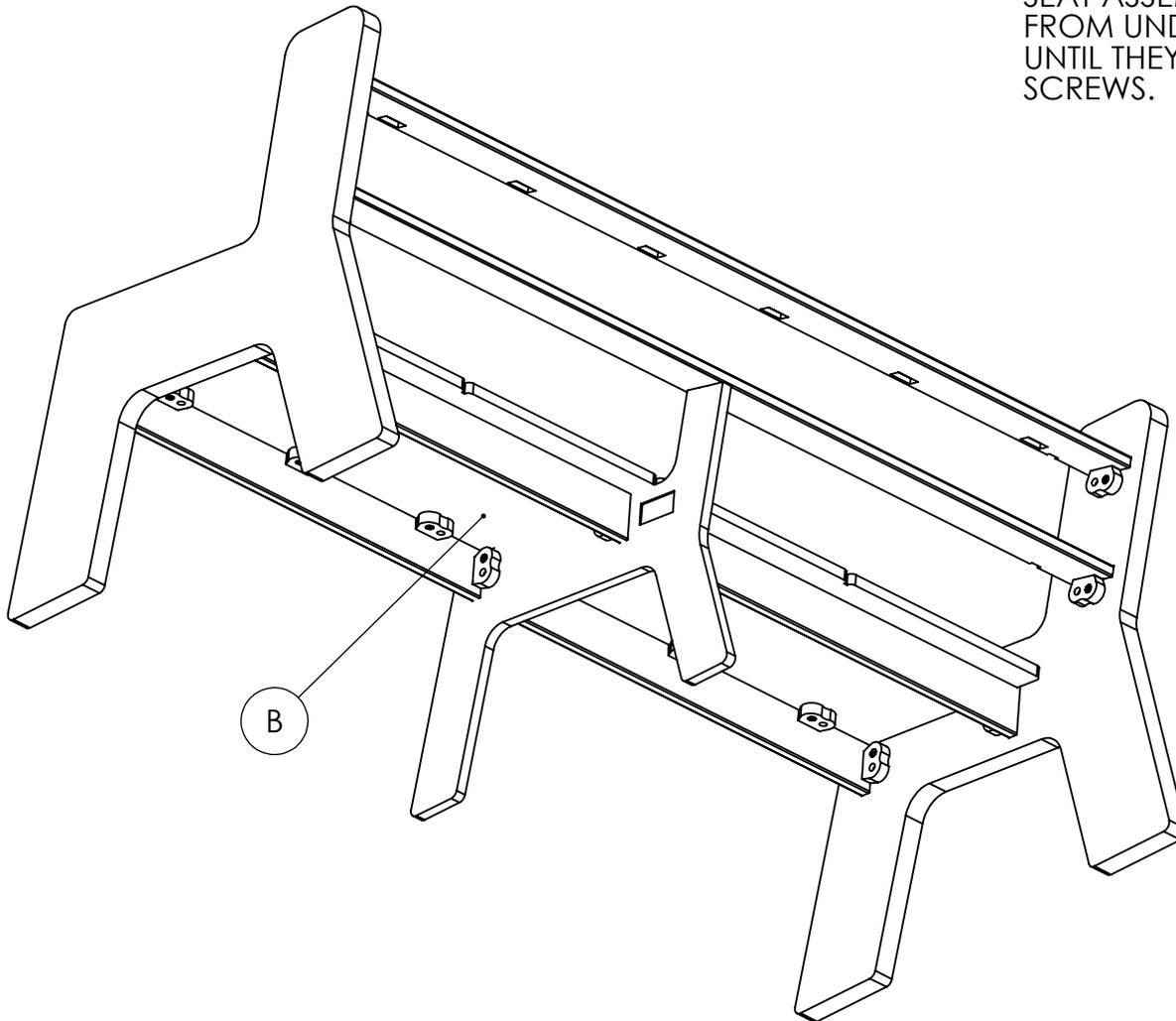
PINNACLE 6 FT BENCH

STEP SEVEN: PROPERLY IDENTIFY ITEM (I). IT WILL HAVE THE ENGRAVED 'OVAL SHAPE' IN THE END CUTOUT. STANDING IN BACK OF THE BENCH, SLIDE ONE END OF THE LONG SUPPORT PIECE INTO IT'S CUTOUT IN THE LEG PIECE. IT DOESN'T MATTER WHICH END GOES IN FIRST. PULL UP IN THE MIDDLE OF THE SUPPORT PIECE WHILE HOLDING THE FREE END DOWNWARD. THIS WILL ALLOW THE FREE END TO SLIP INTO THE OPPOSITE CUTOUT IN THE OTHER LEG. ROTATE THE CAMS TO LOCK PART (I) IN PLACE. LOCK CAMS AND SNUG DOWN SCREWS.



PINNACLE 6 FT BENCH

STEP EIGHT: SET THE SEAT ASSEMBLY (B) INTO PLACE. THERE IS NO FRONT OR BACK SO IT CAN GO ON EITHER WAY. THE LONG GROOVES ON THE BOTTOM FACE NEED TO DROP ONTO THE SEAT SUPPORTS. SHIFT THE SEAT ASSEMBLY AROUND UNTIL IT DROPS INTO PLACE. FROM UNDERNEATH, ROTATE EACH OF THE 12 CAMS UNTIL THEY ARE FULLY ENGAGED. SNUG DOWN THE SCREWS.



**ATTACHING
SEAT**

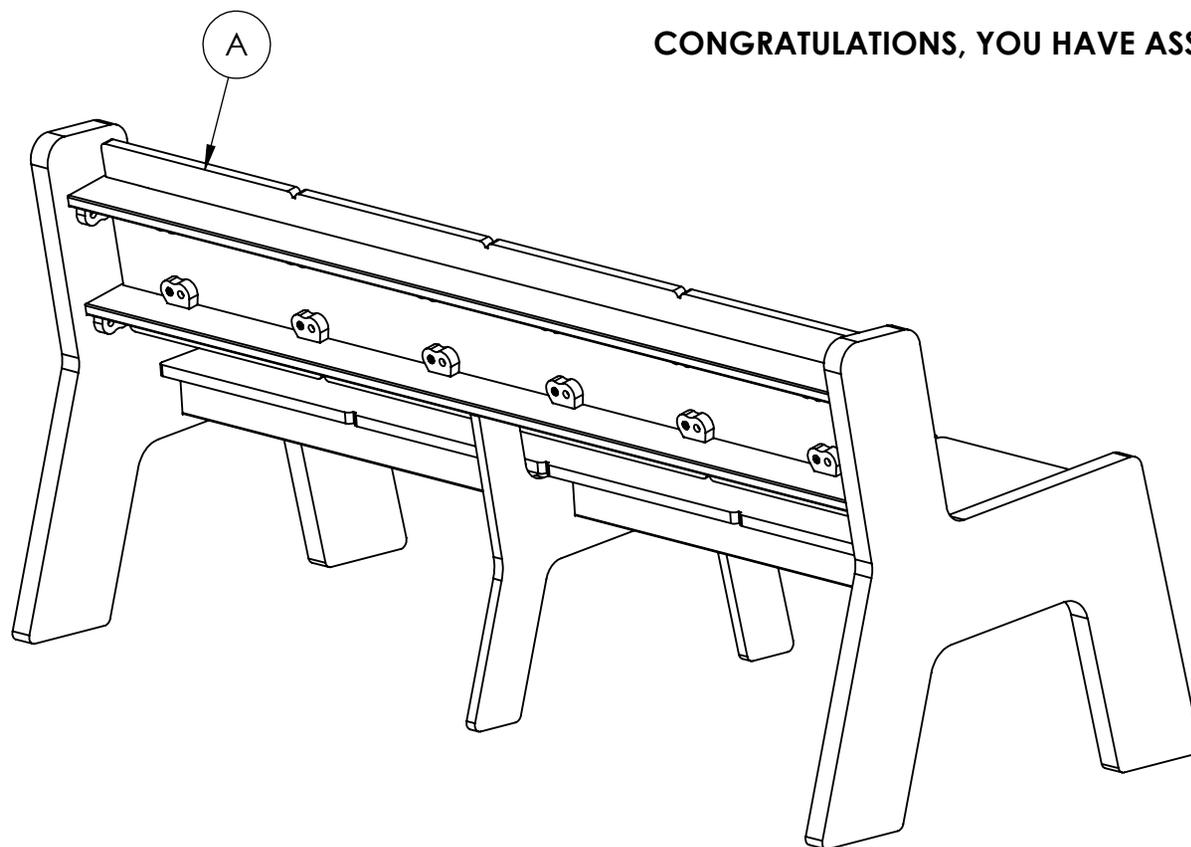
10/11

PINNACLE 6 FT BENCH

STEP NINE: HOLD THE BACK ASSEMBLY IN PLACE. THIS IS BEST DONE WHILE STANDING AT THE BACK OF THE BENCH AND HOLDING IT NEAR THE MIDDLE SO IT'S BALANCED. GUIDE IT INTO PLACE SO THE GROOVES ALONG THE BACK DROP ONTO THE LONG SUPPORT PIECES. ONCE IN POSITION, ROTATE THE CAMS TO LOCK INTO PLACE. SNUG DOWN THE SCREWS. THEN GO BACK AND INSURE ALL THE SCREWS ARE FULLY TIGHTENED. DO NOT USE POWER TOOLS FOR THIS.

NEXT, LOCK ALL CAMS INTO PLACE WITH #8 X 1" DECK SCREWS, ITEM (L), BY HAND SCREWING THEM INTO THE 2ND HOLE IN EACH CAM.

CONGRATULATIONS, YOU HAVE ASSEMBLED YOUR PINNACLE 6 FT BENCH!

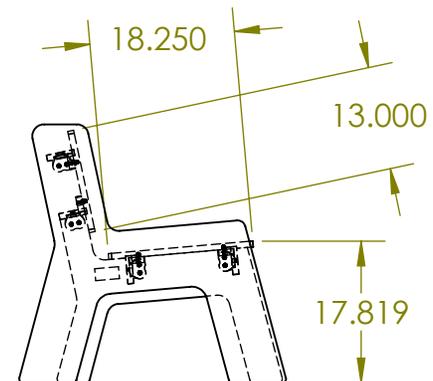
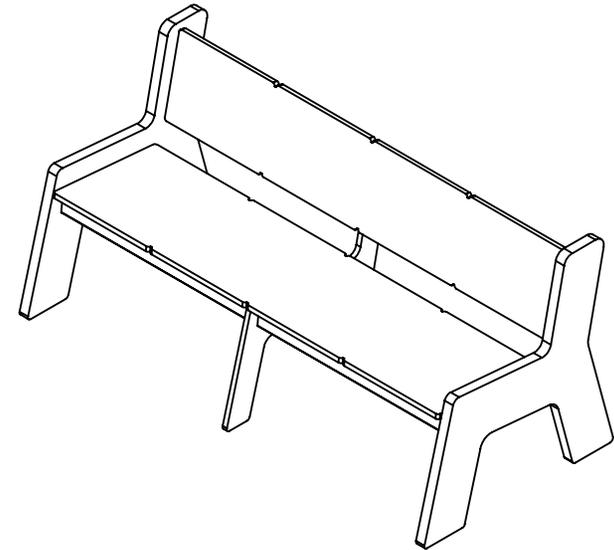
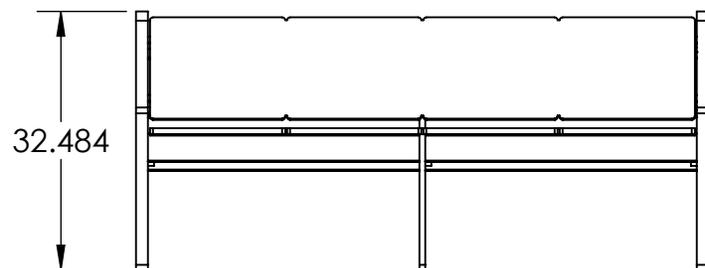
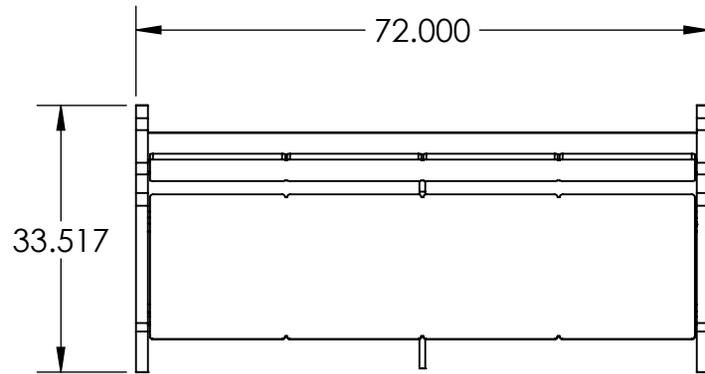


**ATTACHING
BACK**

11/11

PINNACLE 6 FT BENCH

REV #1 10/24/22



CONSTRUCTION MATERIALS:
Marine Grade Polymer
HARDWARE:
Stainless Steel

ALL DIMENSIONS ARE SHOWN IN INCHES