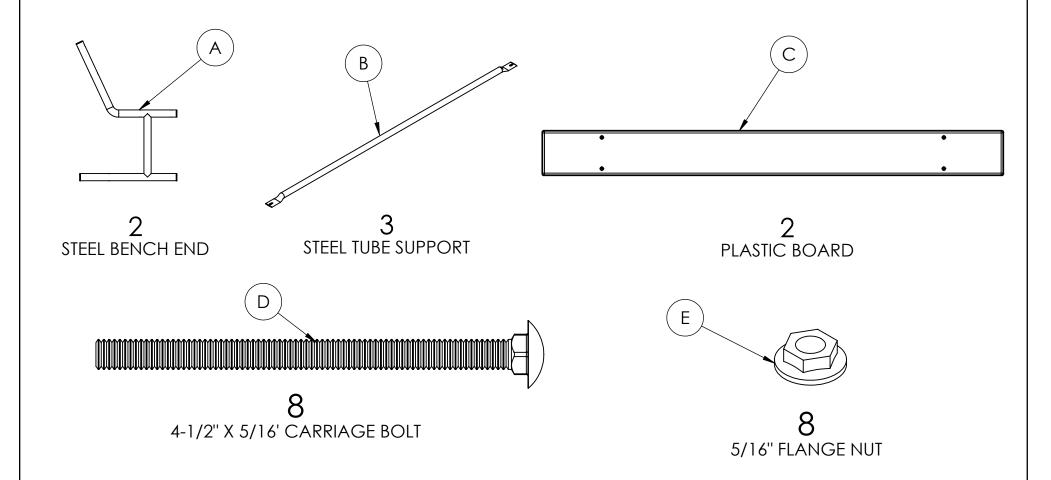


# BENCH INSTRUCTIONS BM1120



REQUIRED TOOLS (NOT INCLUDED)

1 - 1/2" WRENCH

1 - 1/2" SOCKET

NOTE: IT IS IMPORTANT TO KEEP ALL BOLTS FINGER TIGHT DURING ASSEMBLY UNTIL ENTIRE TABLE IS ASSEMBLED

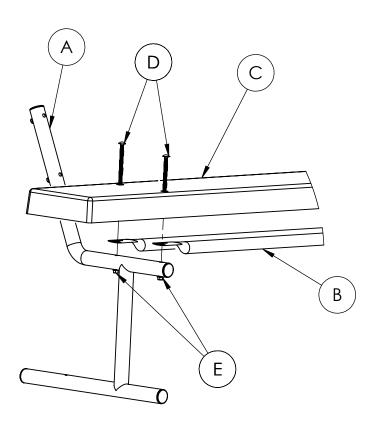
HARDWARE & TOOLS REQUIRED FOR ASSEMBLY

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# BENCH INSTRUCTIONS BM1120

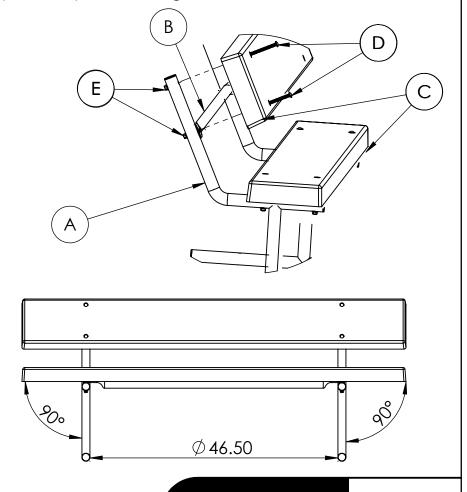
## **STEP 1** Seat Assembly

- Attach a board (C) to the steel bench end (A) using two 4-1/2"x 5/16" carriage bolts (D)
- Place bolt through board (C), support tube (B),
- and steel bench end (A)
- Hand tighten with 5/16" flange nut (E)
- Repeat on opposite bench end



#### **STEP 2** Attach the Backrest

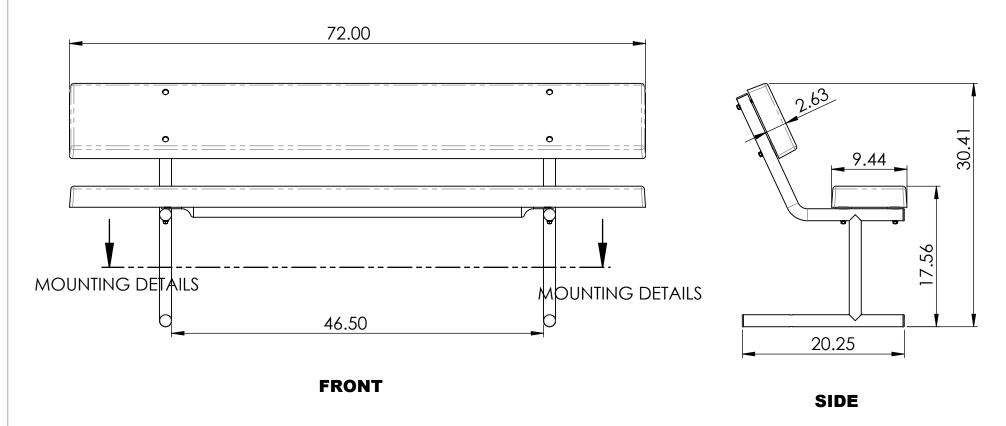
- In the lower hole, insert a 4-1/2" x 5/16" carriage bolt (D) through the board (C), steel support tube (B), and steel bench end (A)
- Attach with 5/16" flange nut (E)
- Repeat this procedure on the lower hole in the opposite steel bench end (A)
- In the upper hole, insert a 4-1/2" x 5/16" carriage bolt (D) through the plastic board (C) and steel bench end (A)
- Attach'with a 5/16" flange nut (E)
- Square all parts and tighten all hardware



**ASSEMBLY** 

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#### ALL DIMENSIONS ARE SHOWN IN INCHES



### **CONSTRUCTION MATERIALS:**

FRAME - 1.50" OD STEEL TUBE SEAT SUPPORT - 1.25" OD STEEL TUBE SEAT & BACK - PLASTIC HARDWARE: ZINC PLATED

