

BC1936 REV# 1 2/24/2017

BENCH INSTRUCTIONS B SEAT BRACKET **B3008-BRACKET** 2 2 ANGLE IRON **BENCH END B3008-6 ANGLE** B3008-END \mathbf{D} 3 24 PLASTIC BOARDS (E)24 1/4 X 1-1/2" LAG SCREW ABC-P0215 1/4" WASHER HLAG025C150188 WUSS025WAS188 NOTE: IT IS IMPORTANT TO KEEP ALL SCREWS LOOSE **REQUIRED TOOLS** (NOT INCLUDED) DURING ASSEMBLY UNTIL ENTIRE BENCH IS ASSEMBLED - 7/16 WRENCH / SOCKET - 90 DEGREE SQUARE **HARDWARE &** 2/5

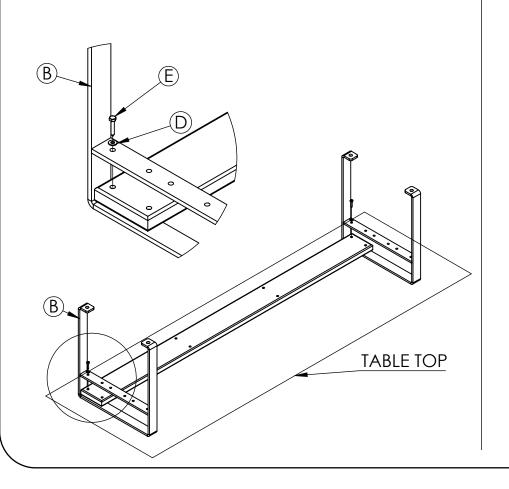
TOOLS REQUIRED FOR ASSEMBLY

BENCH INSTRUCTIONS

STEP 1 Seat Assembly

- Set two bench ends (B)upside down on a table Lay a plastic board (F)under the end (B)closest
- to the lea
- Align the holes on the plastic board (F) with the •
- holes on the bench ends (B) Secure the bench end (B) with the 1/4x1-1/2'' lag screws (E) thru the 1/4''' washer (D) thru the • end (B) into the plastic board (F) closest to the leg

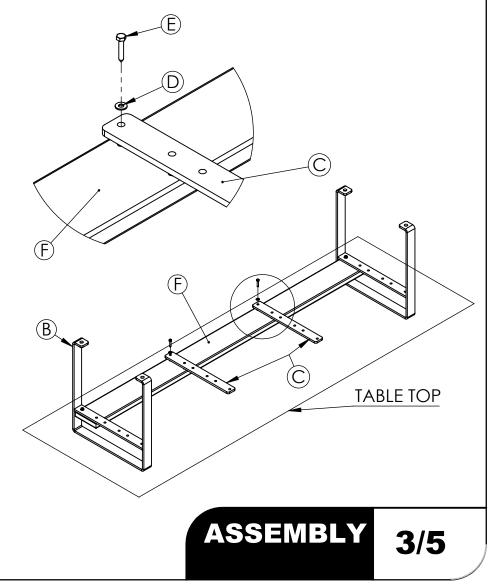
NOTE: ONLY ONE HOLE WILL HAVE LAG SCREWS, STEP 3 PLACES THE OTHER LAG SCREW INTO THE BOARD



STEP 2 Seat Assembly

- Lay the seat bracket (C) on the plastic board (F) Align the holes on the plastic board (F) with the
- holes on the seat bracket (C) Secure the seat bracket (C) with the 1/4x1-1/2" lag screws (E) thru the 1/4" washer (D) thru the bracket (C) into the plastic board (F) towards the front edge ٠

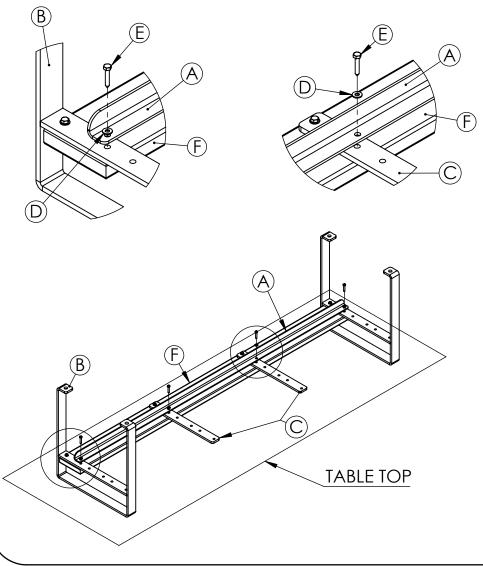
NOTE: ONLY ONE HOLE WILL HAVE LAG SCREWS, STEP 3 PLACES THE OTHER LAG SCREW INTO THE BOARD



BENCH INSTRUCTIONS

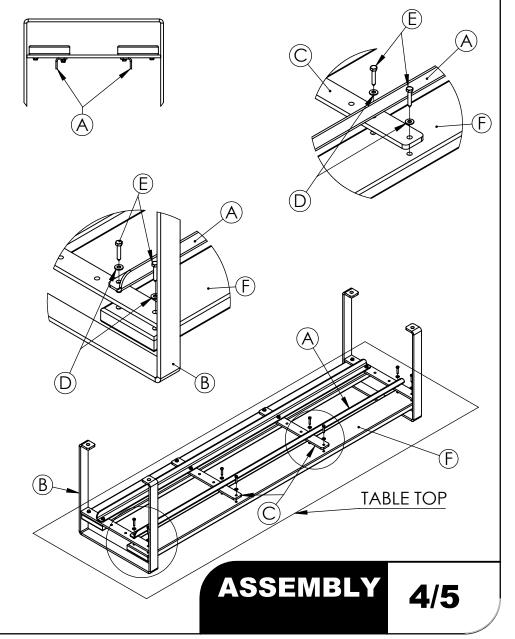
STEP 3 Seat Assembly

- Align the angle iron (A) with the holes on the bench ends (B) and seat bracket (C)
- Secure the board (F) with the 1/4x1-1/2'' lag screws (E) thru the 1/4'' washer (D) thru the angle iron (A) thru the end (B) and seat bracket (C) into the plastic board (F) in the empty holes



STEP 4 Seat Assembly

- Repeat steps 1 thru 3 for the plastic board (F)
- located on the opposite side closest to the leg <u>NOTE</u>- Angle Irons(A) are facing each other Once complete, there should be 2 plastic boards (F), 2 angle irons (A), 2 seat brackets (C) attached to the two ends (B)



BENCH INSTRUCTIONS

STEP 5 Seat Assembly

- Lay a plastic board (F) in the middle of the seat under the ends (B) and under the seat brackets (C) Align the holes on the plastic board (F) with the holes on the bench ends (B) and seat brackets (C) Secure the board (F) with the 1/4x1-1/2" lag screws (E) thru the 1/4" washer (D) thru the end (B) and seat bracket (C) into the plastic board (F)
- Turn bench upright
- Square all components and tighten all screws

